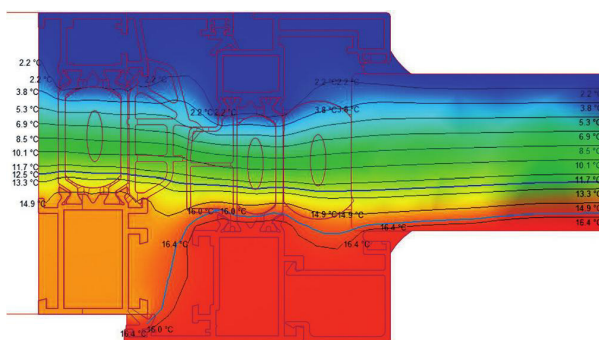


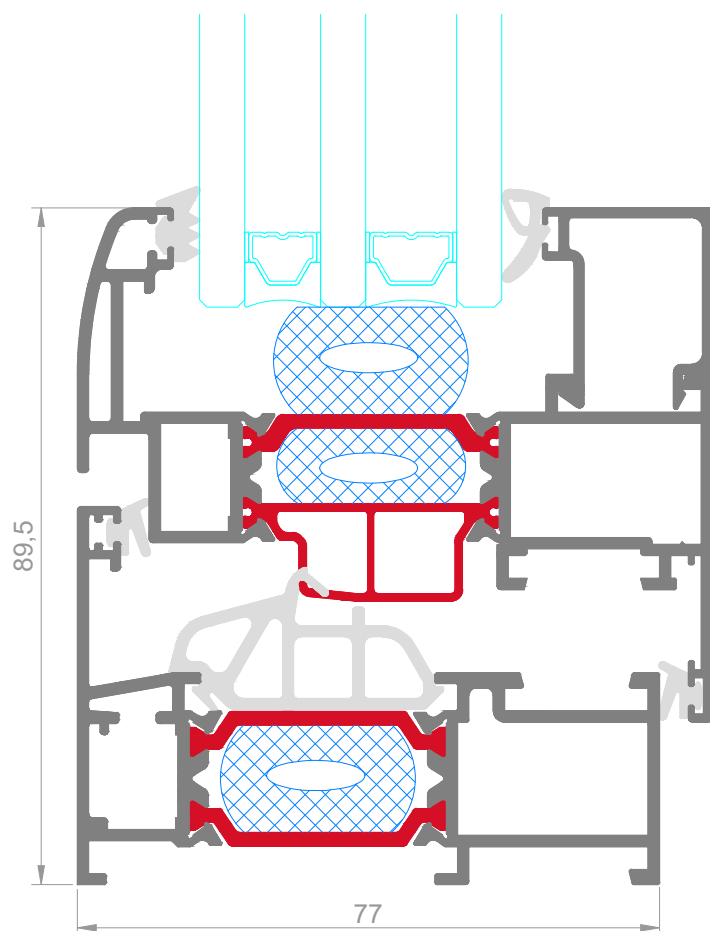


- Ruptura ponte térmica.
- Batente de câmara europeia.
- Perfis extrudidos em liga 6063.
- Espessura geral 1,5 mm.
- Montagem de vidros com bites de pressão ou com molas.
- Juntas de estanquidade em EPDM com cantos vulcanizados para o vedante central
- Esquadros e juntas de batente comuns para todos os sistemas de batente.
- Esquadros de união em alumínio injetado com botão pulsante
- Esquadros de alinhamento em aço inox e zamak.
- Drenagem oculta de folha.
- Profundidade de aro 77 mm e folha 84 mm.
- Possibilidade de combinar aros, folhas e bites retos e curvos.
- Conexão sólida mecânica de poliamida de alta resistência, de 34 mm, com inserção de isolantes de baixa condutividade térmica.

- Rupture pont thermique.
- À frappe chambre européenne.
- Profils en extrusion d'alliage 6063.
- Epaisseur générale 1,5 mm.
- Vitrage au moyen de parcloses à talon ou à agrafes.
- Joints d'étanchéité en EPDM avec angles vulcanisés pour joint central.
- Equerres et joints de battant communs pour tous les systèmes praticables.
- Equerres d'assemblage en aluminium injecté avec touche d'ancrage à déclic.
- Equerres d'alignement en acier inox et zamak.
- Drainage d'ouvrant invisible.
- Profondeur du dormant 77 mm.
- Profondeur d'ouvrant 84 mm.
- Possibilité de combiner dormants, ouvrants et parcloses droits et arrondis.
- Connexion solide mécanique en polyamide d'une grande résistance de 34 mm avec insertions d'isolants de faible conductivité thermique.

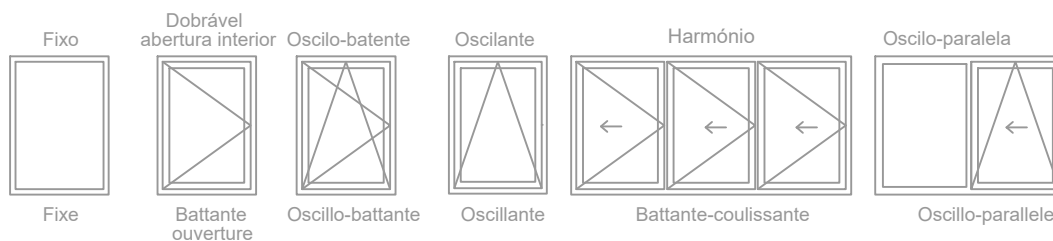
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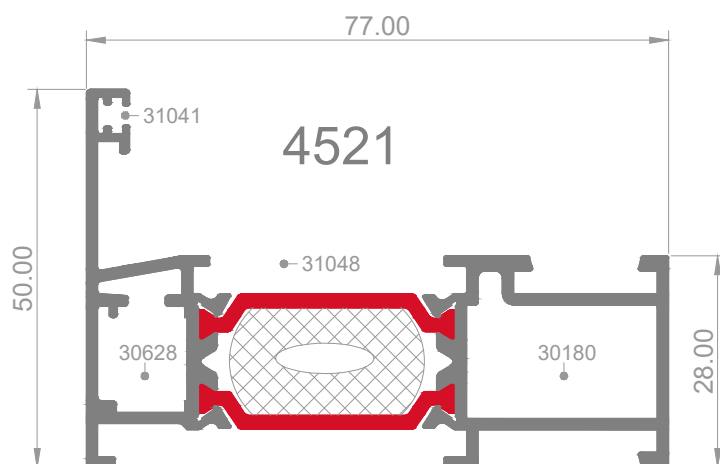
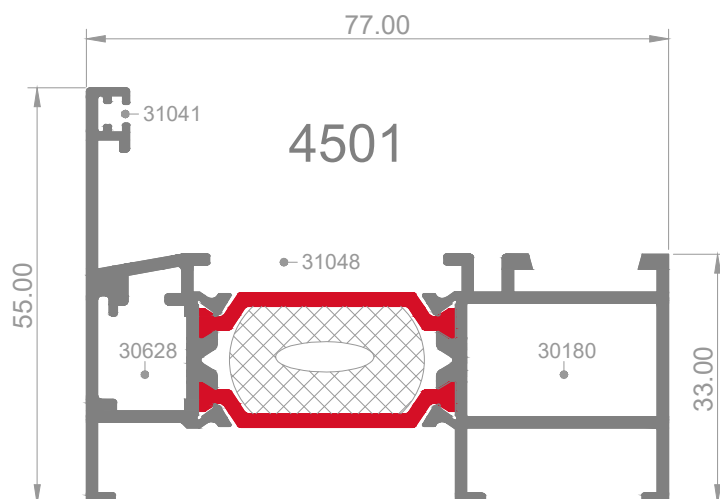
sistema de batente
rutura térmica



Resistência à acção do vento	Classe C5
Permeabilidade ao ar	Classe 4
Estanquidade à água	E1650
Substâncias perigosas	NPD
Capacidade de suporte de carga dos dispositivos de segurança	APTO
Desempenho acústico	40 dB
Transmitância Térmica (Uw)	desde 0,8 W/m ² K

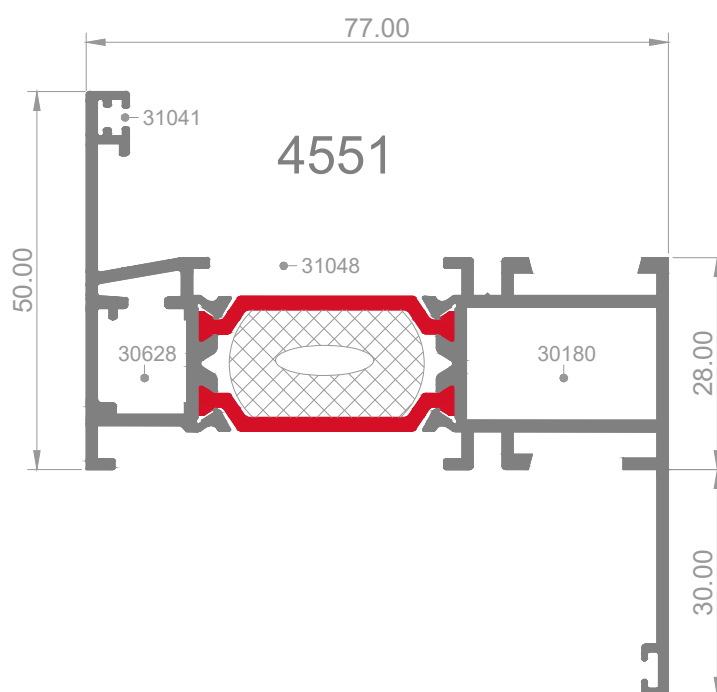
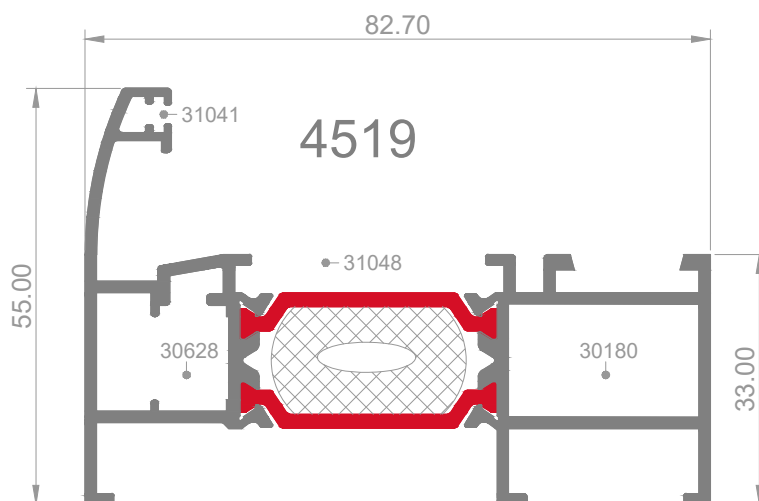
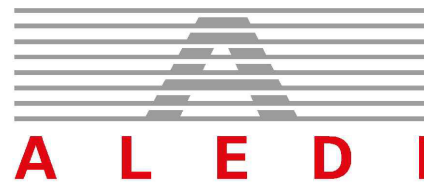
Resistance à la charge de vent	Classe C5
Perméabilité à l'air	Classe 4
Étanchéité à l'eau	E1650
Substances dangereuses	NPD
Capacité de support de charge des dispositifs de sécurité	APTE
Caractéristiques acoustiques	40 dB
Transmittance thermique (Uw)	depuis 0,8 W/m ² K

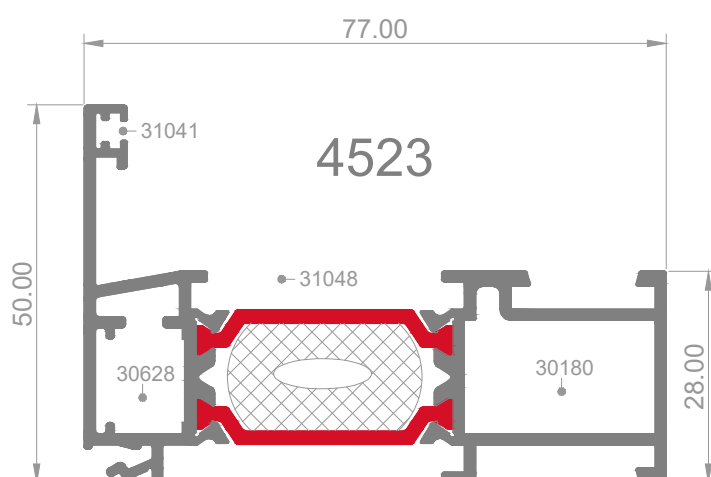
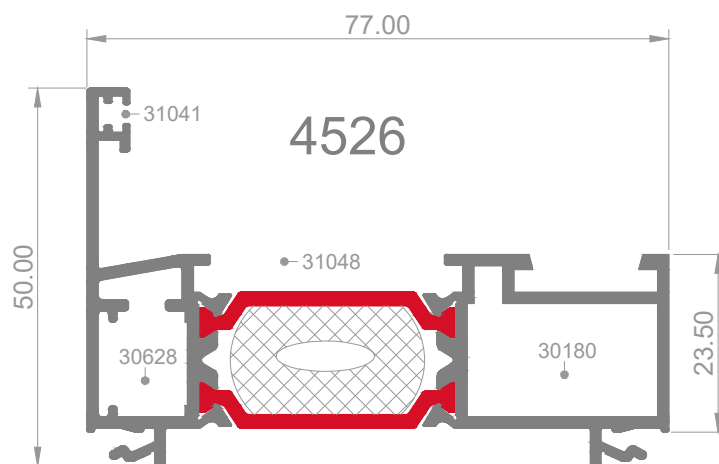




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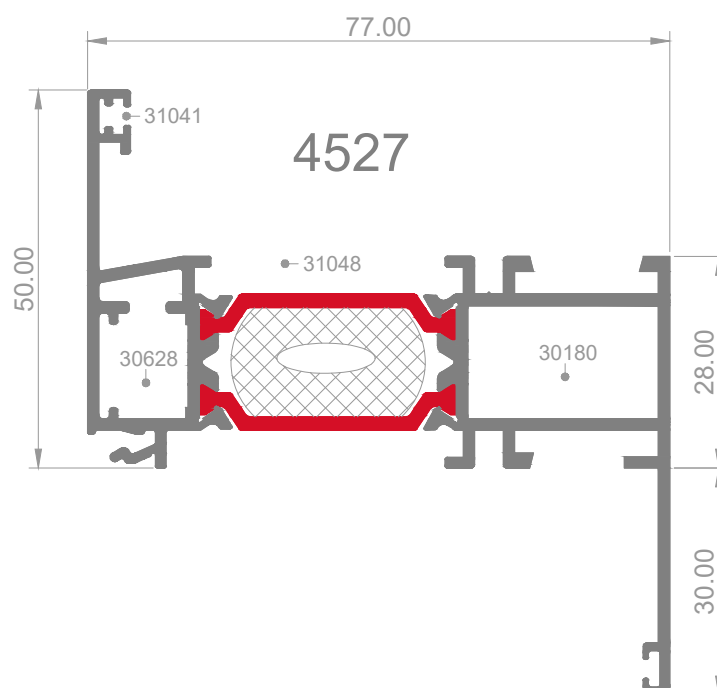
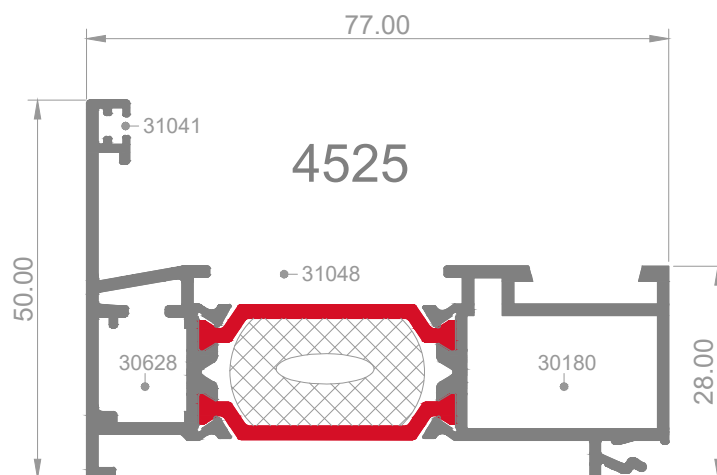
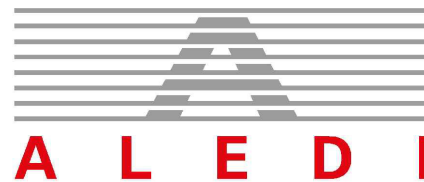
sistema de batente
rutura térmica

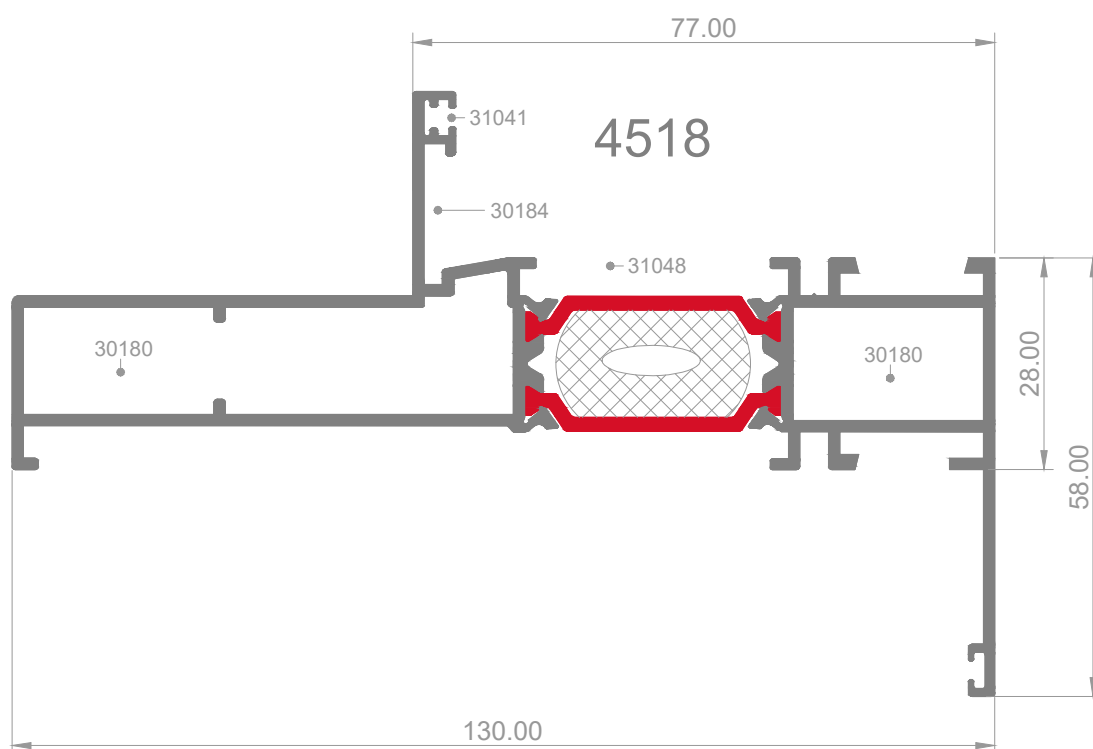
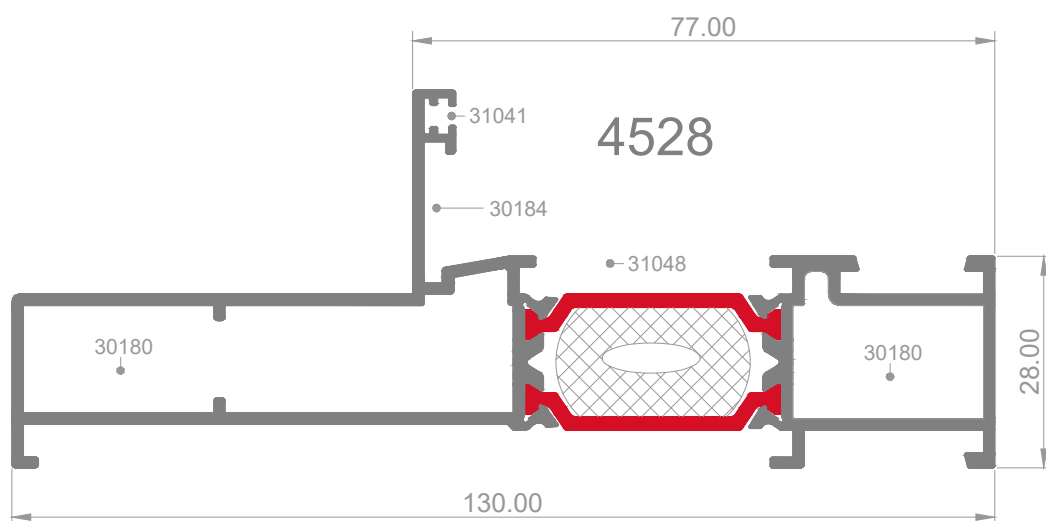




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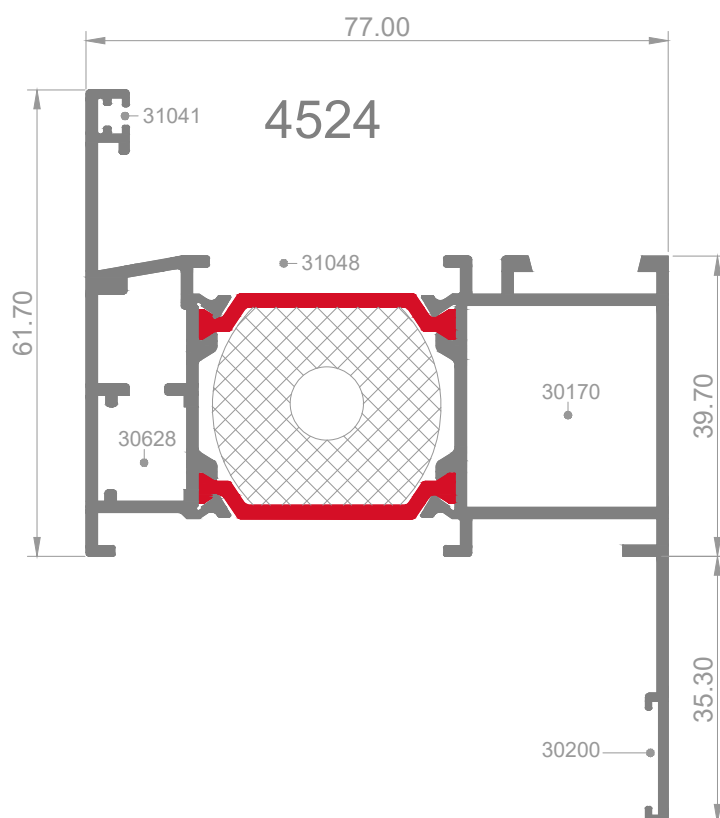
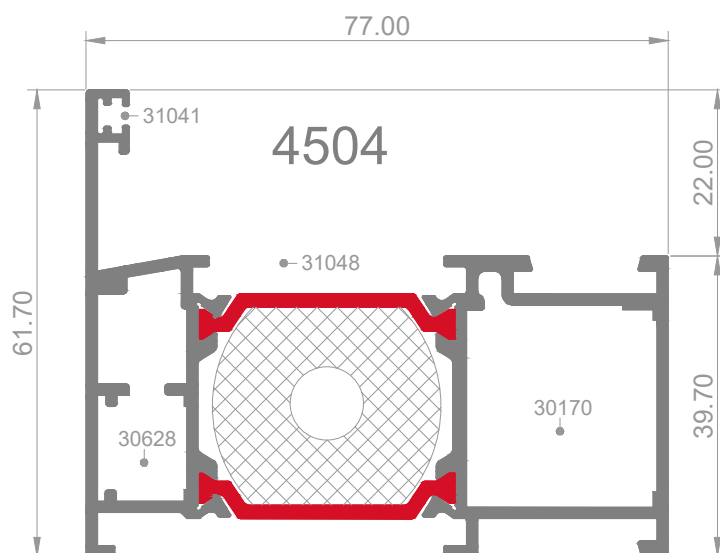
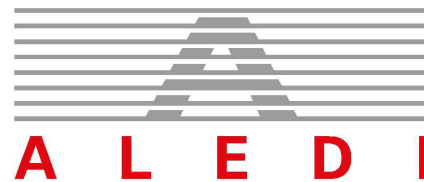
sistema de batente
rutura térmica





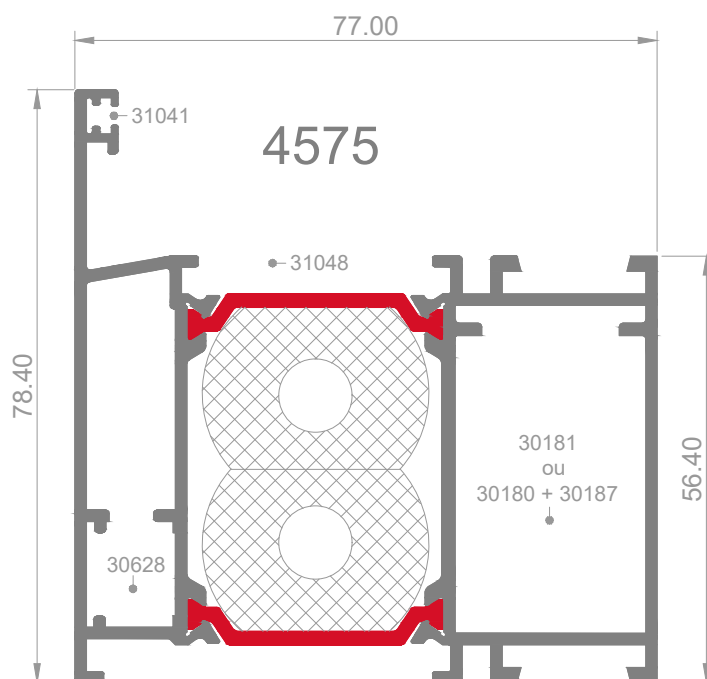
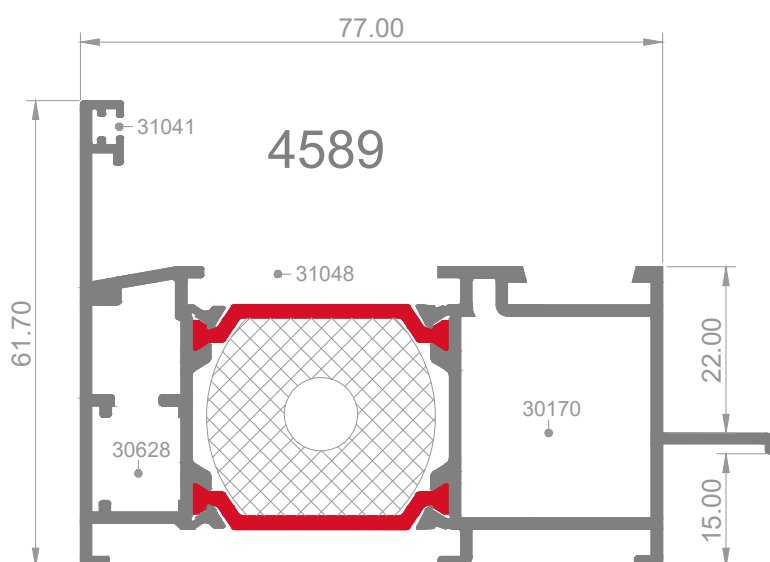
DOMO 77RT ECO

sistema de batente
rutura térmica



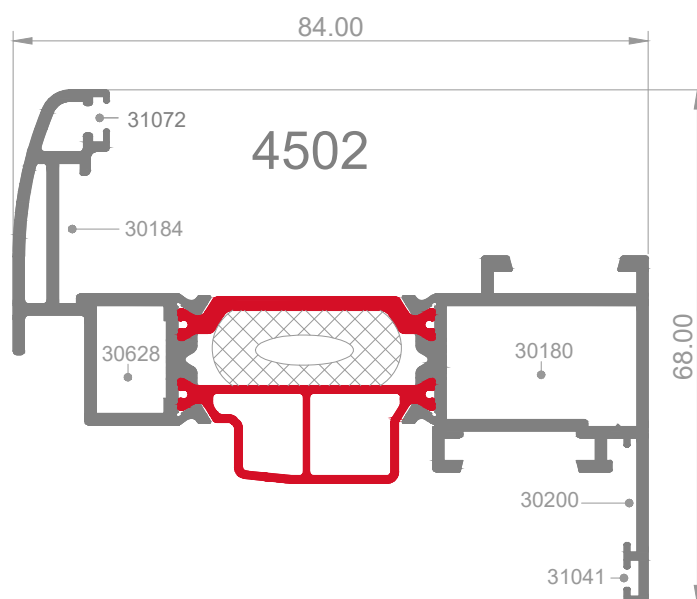
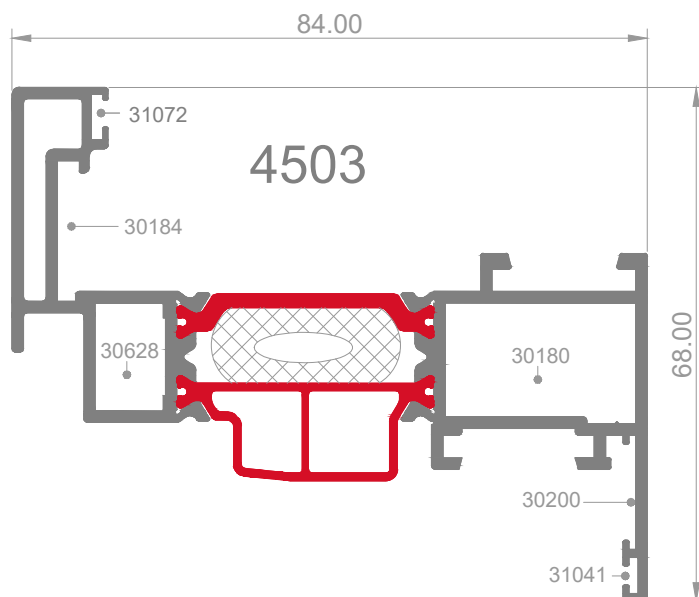
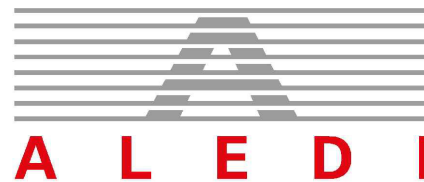
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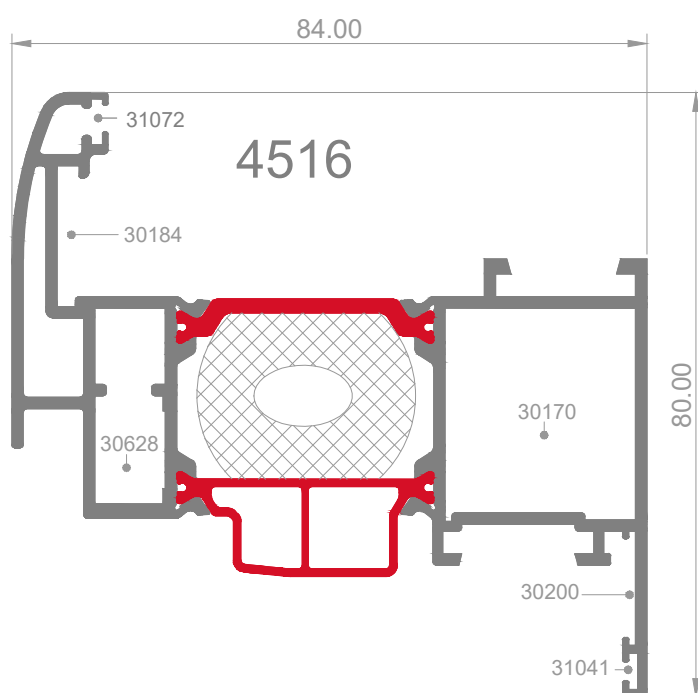
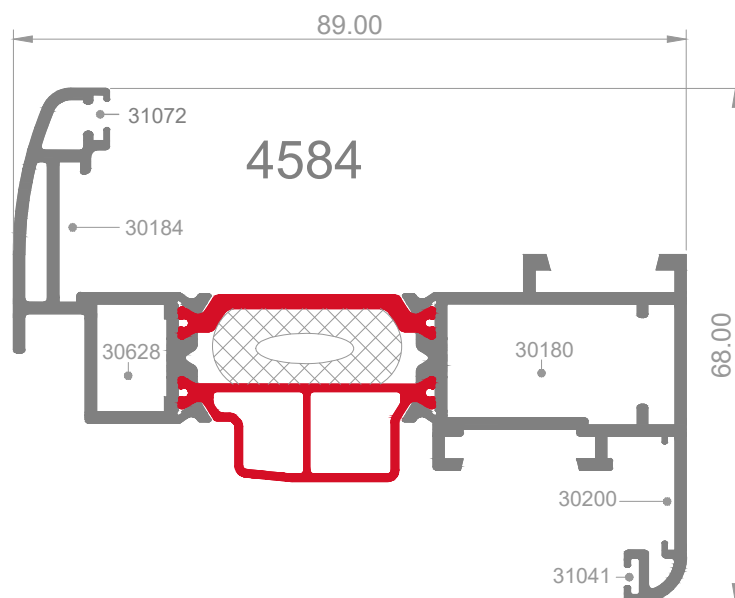
sistema de batente
rutura térmica



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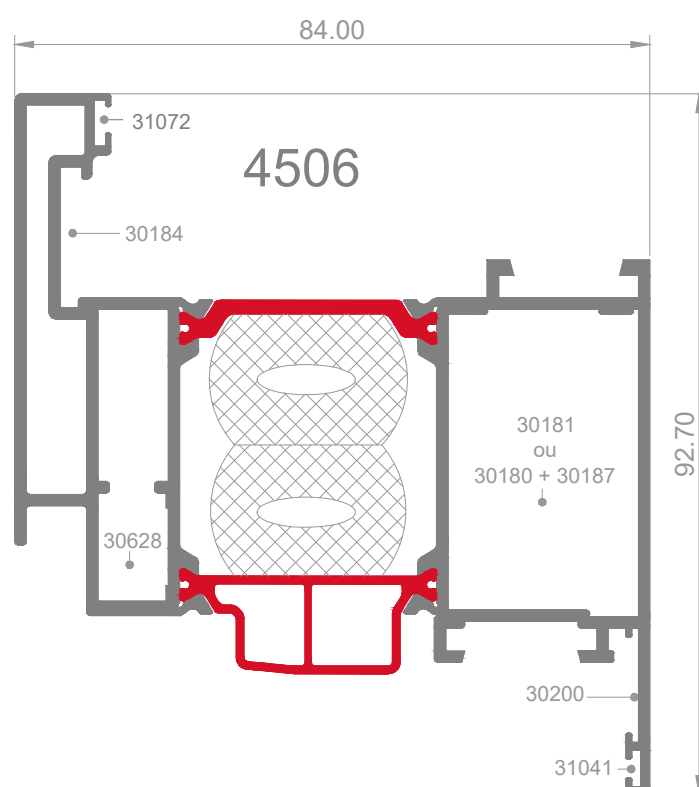
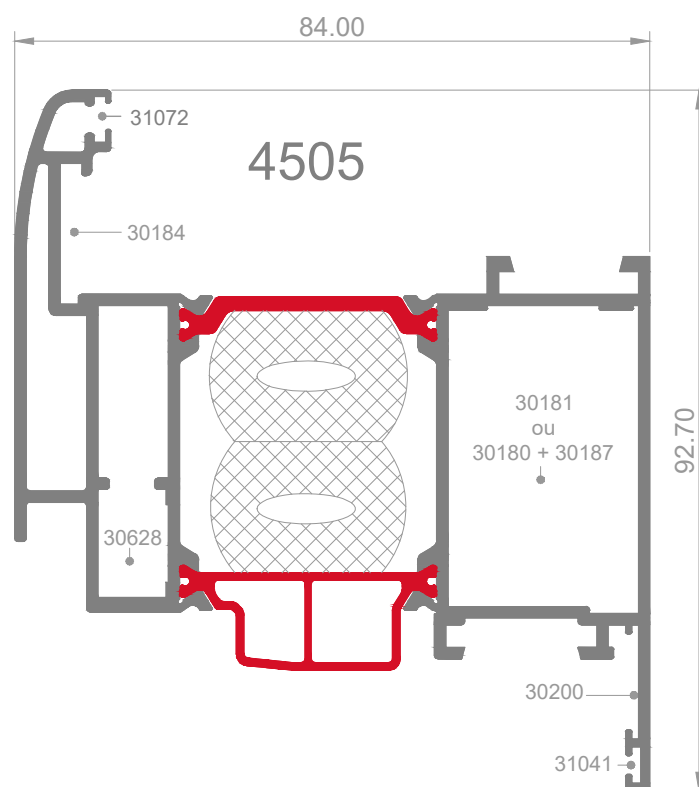
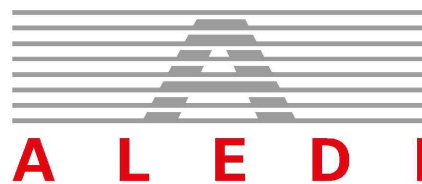
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rutura térmica

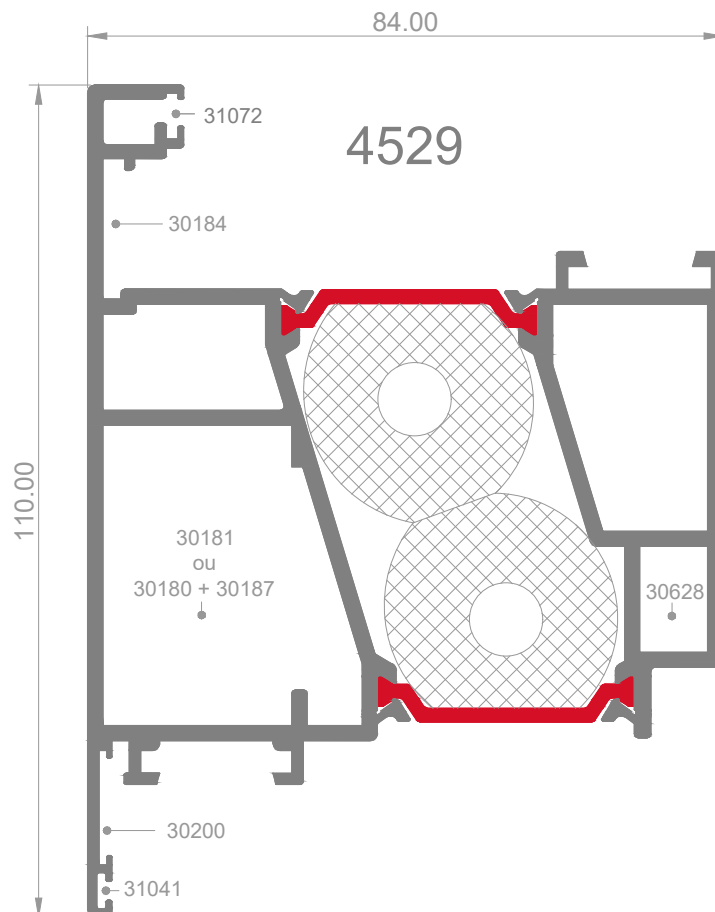
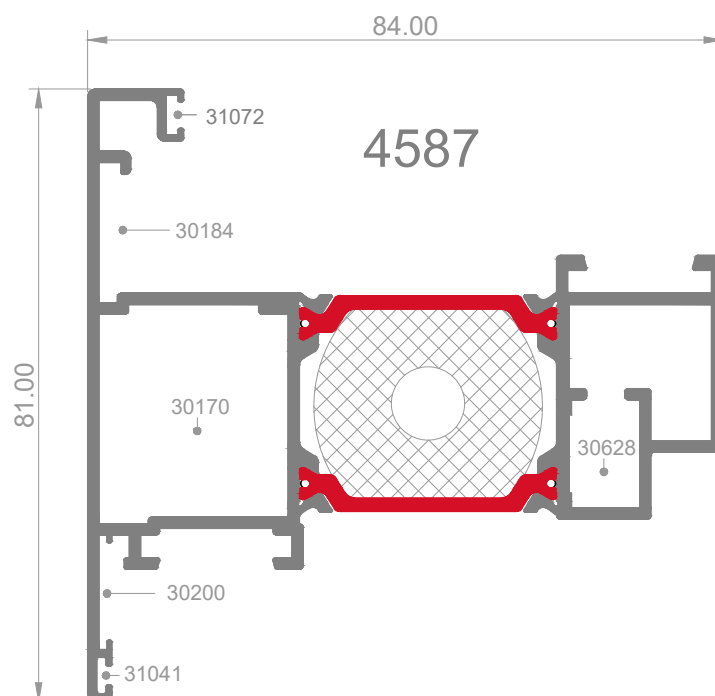




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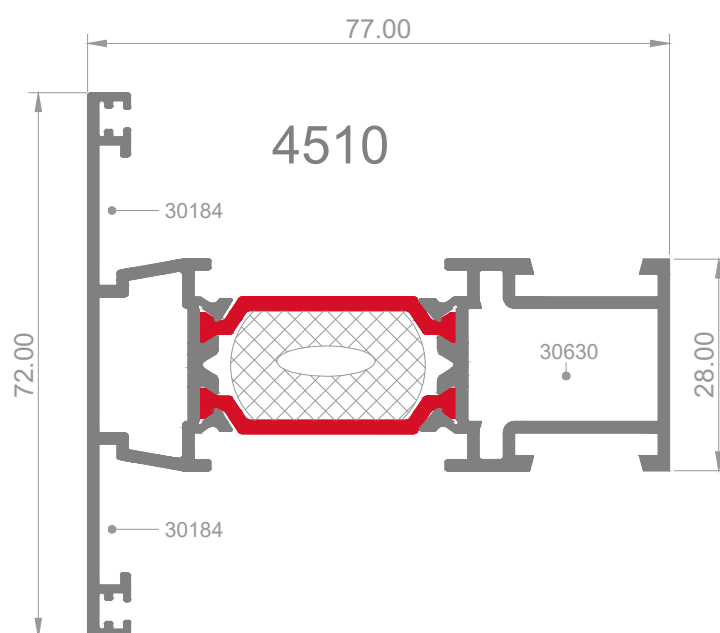
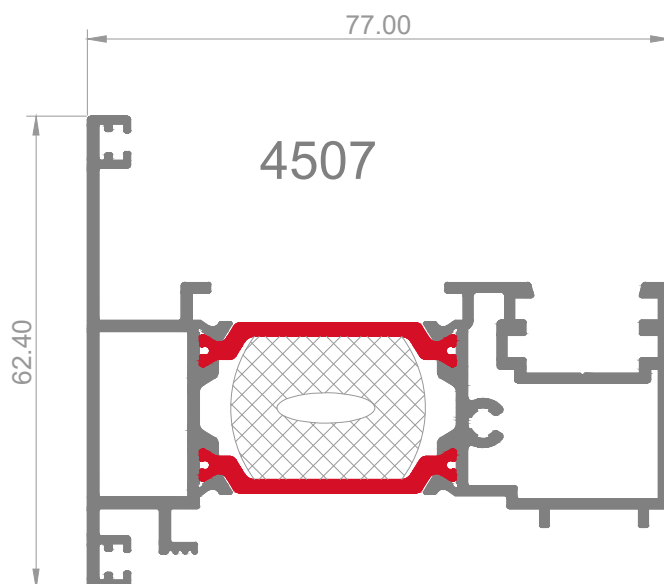
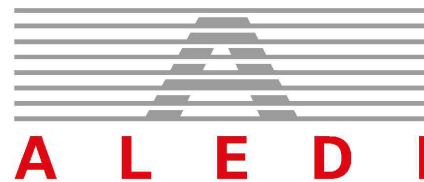
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rutura térmica

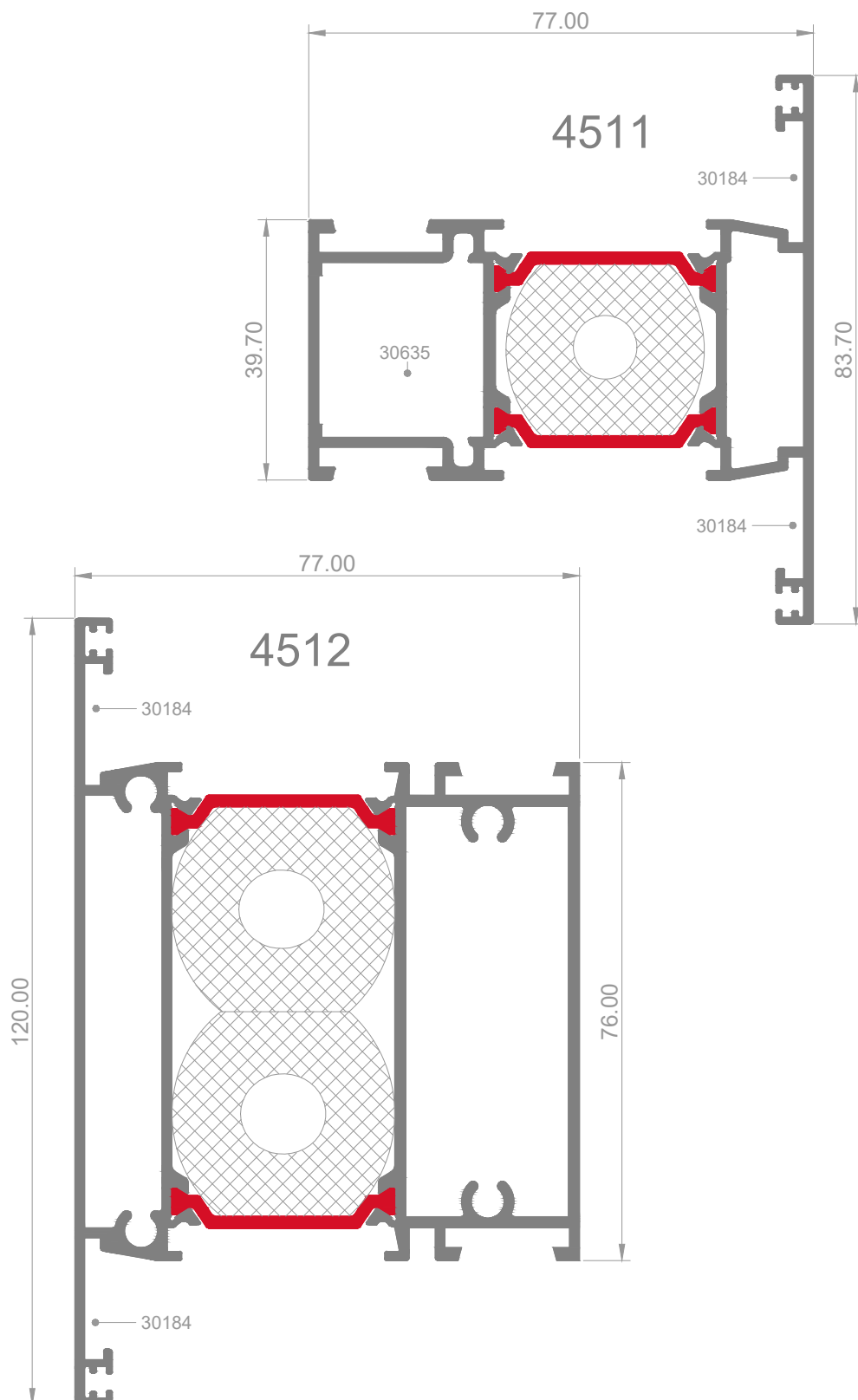




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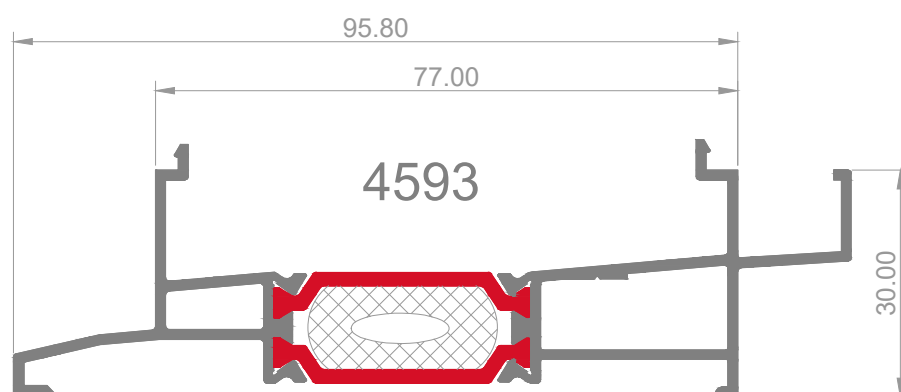
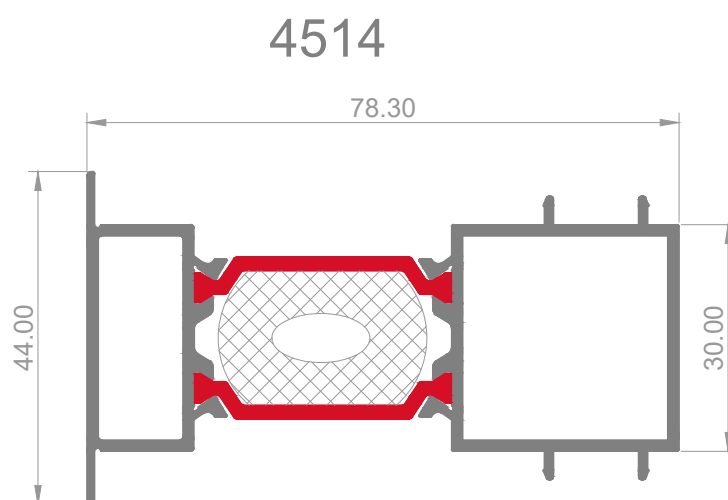
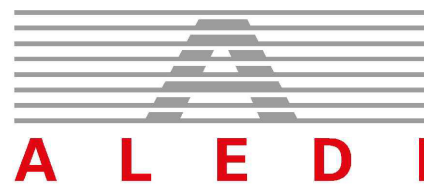
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rutura térmica





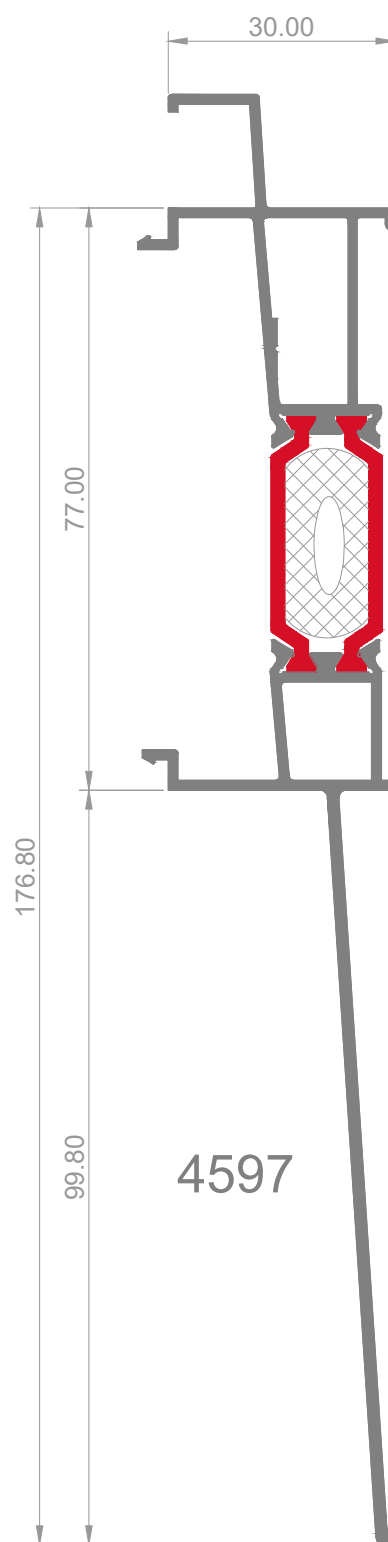
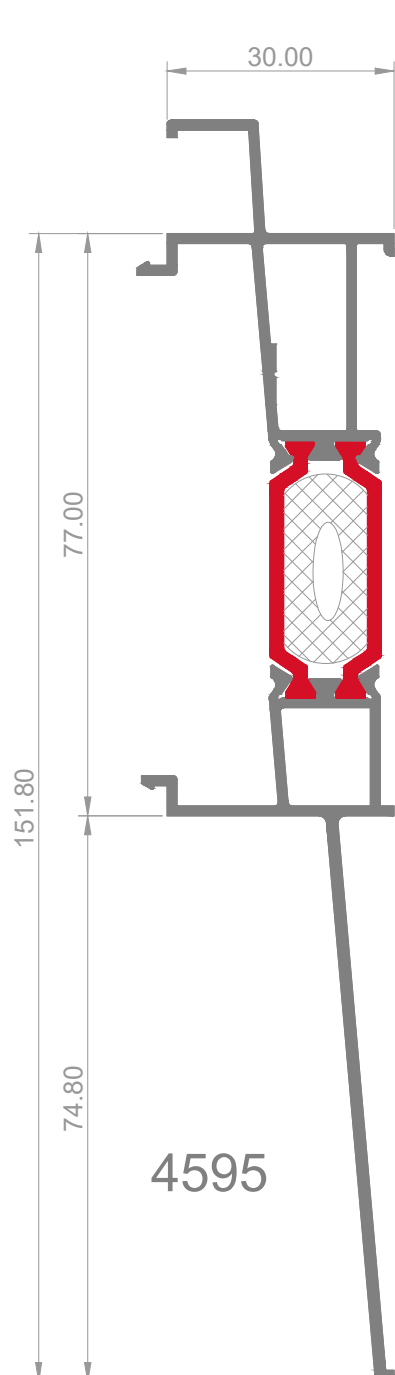
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sistema de batente
rutura térmica



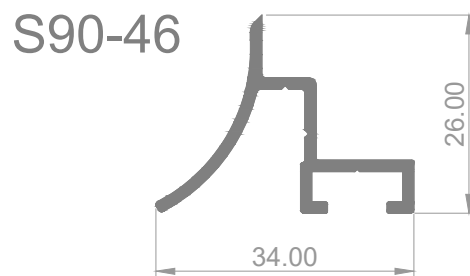
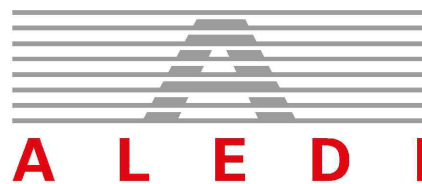
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sistema de batente
rutura térmica



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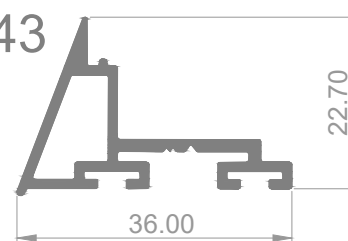
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rutura térmica



GAL1024



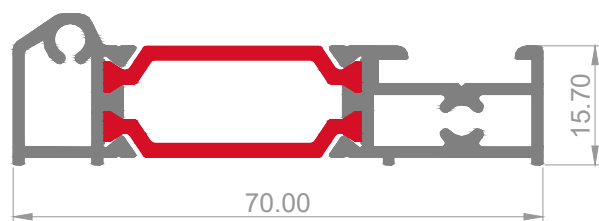
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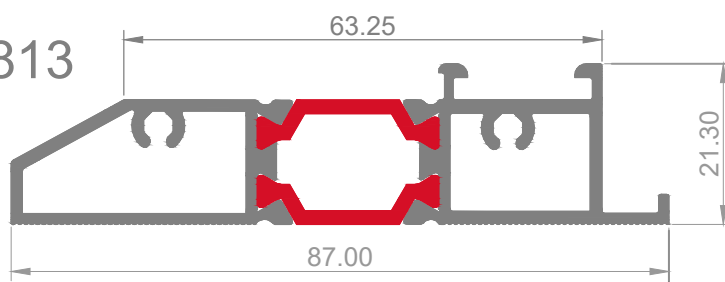
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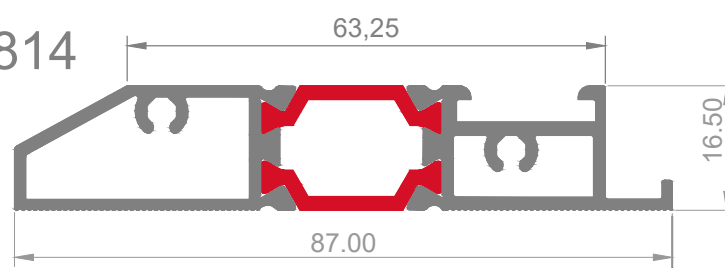
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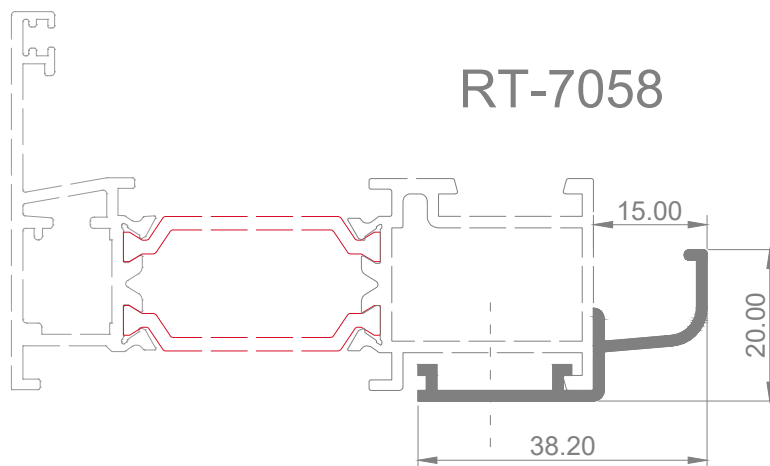


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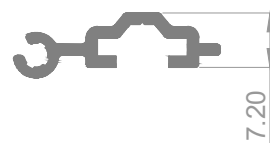


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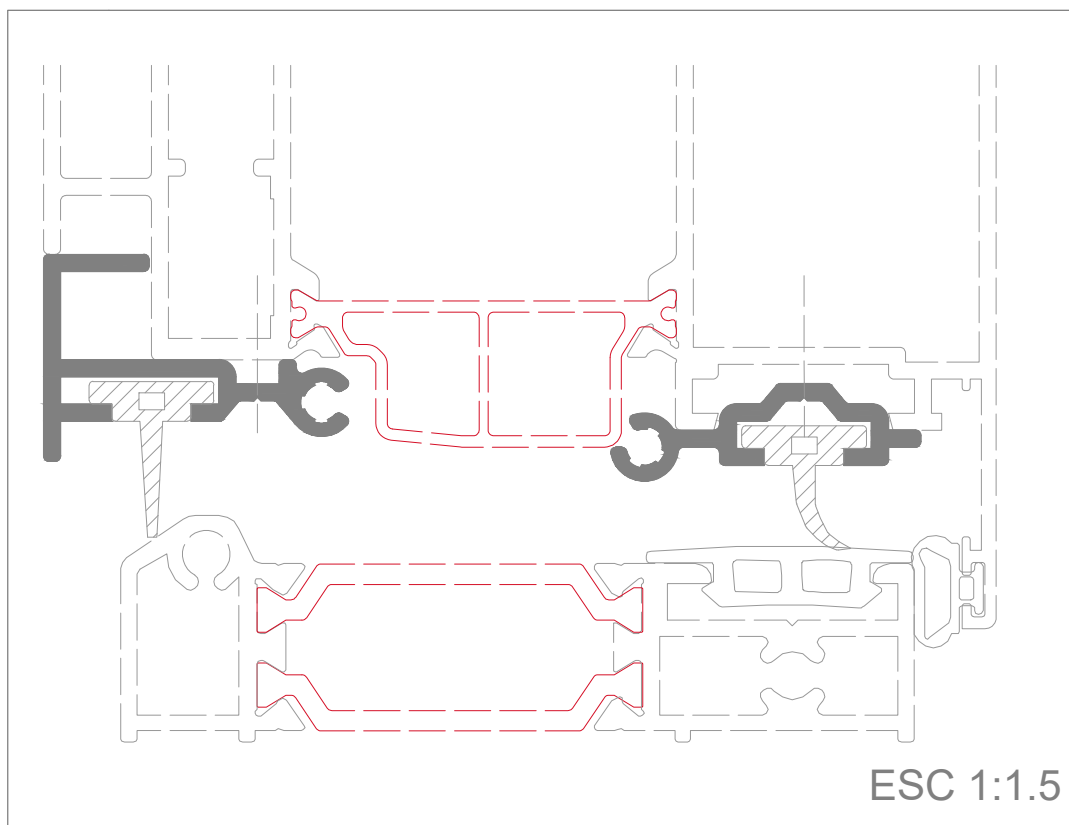




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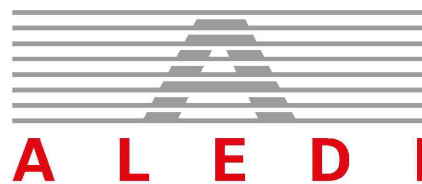


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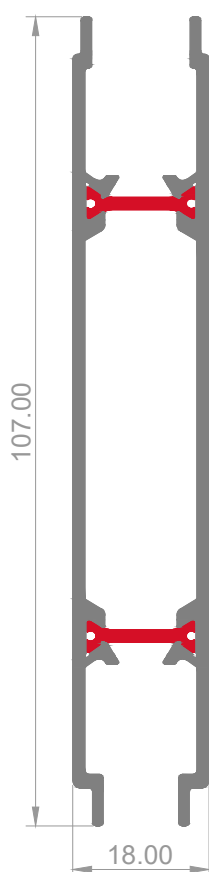


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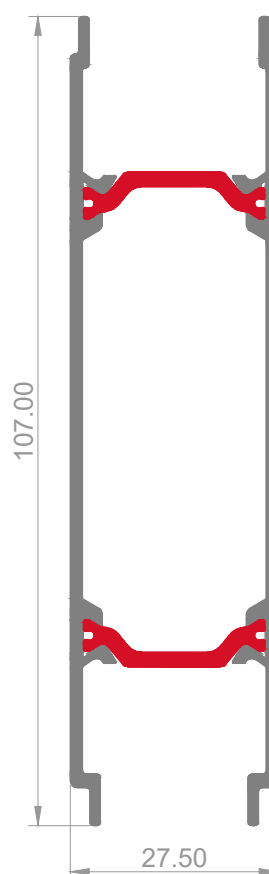
sistema de batente
rutura térmica



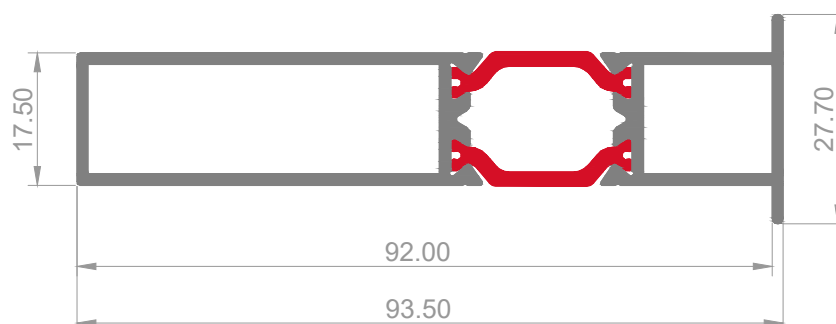
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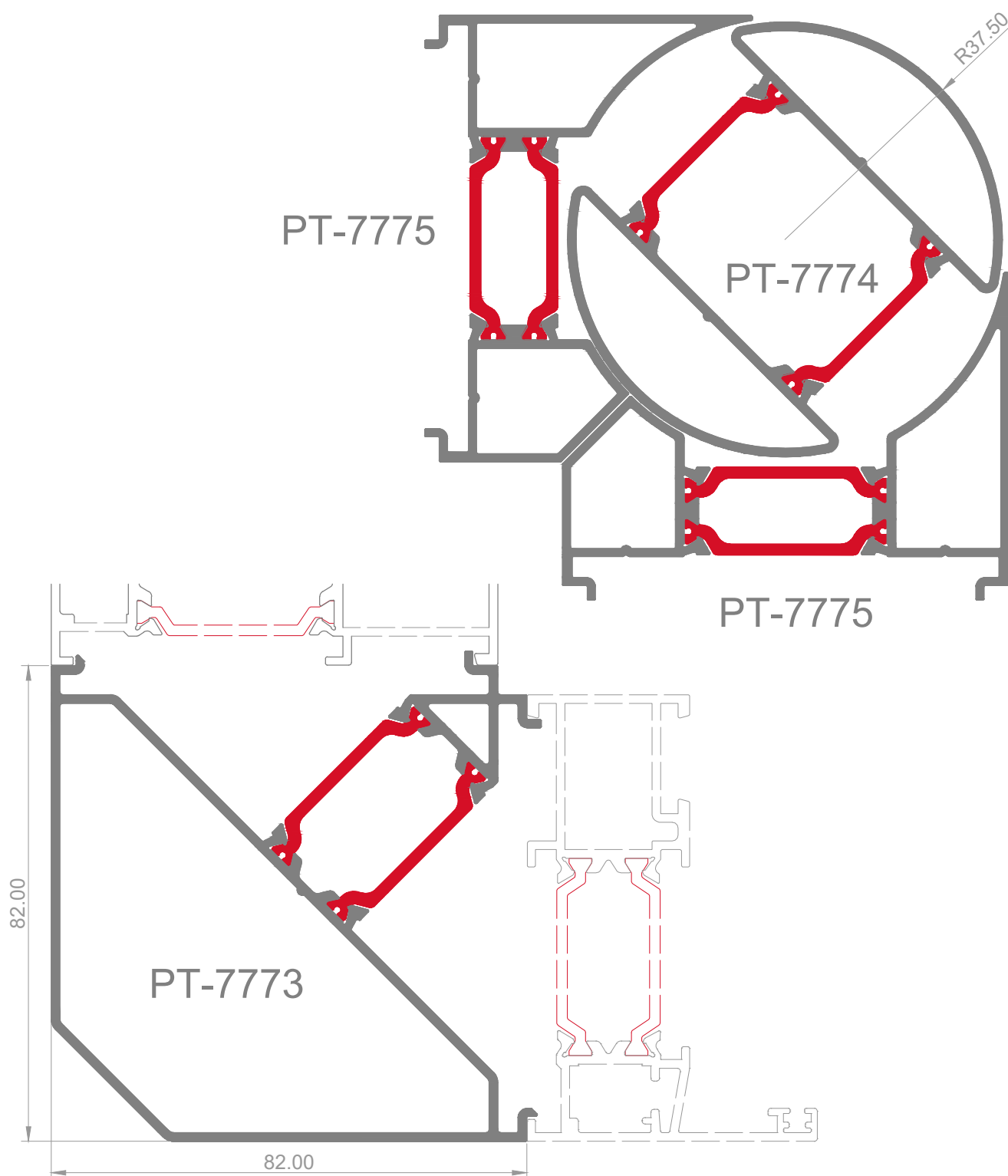


RT50-44



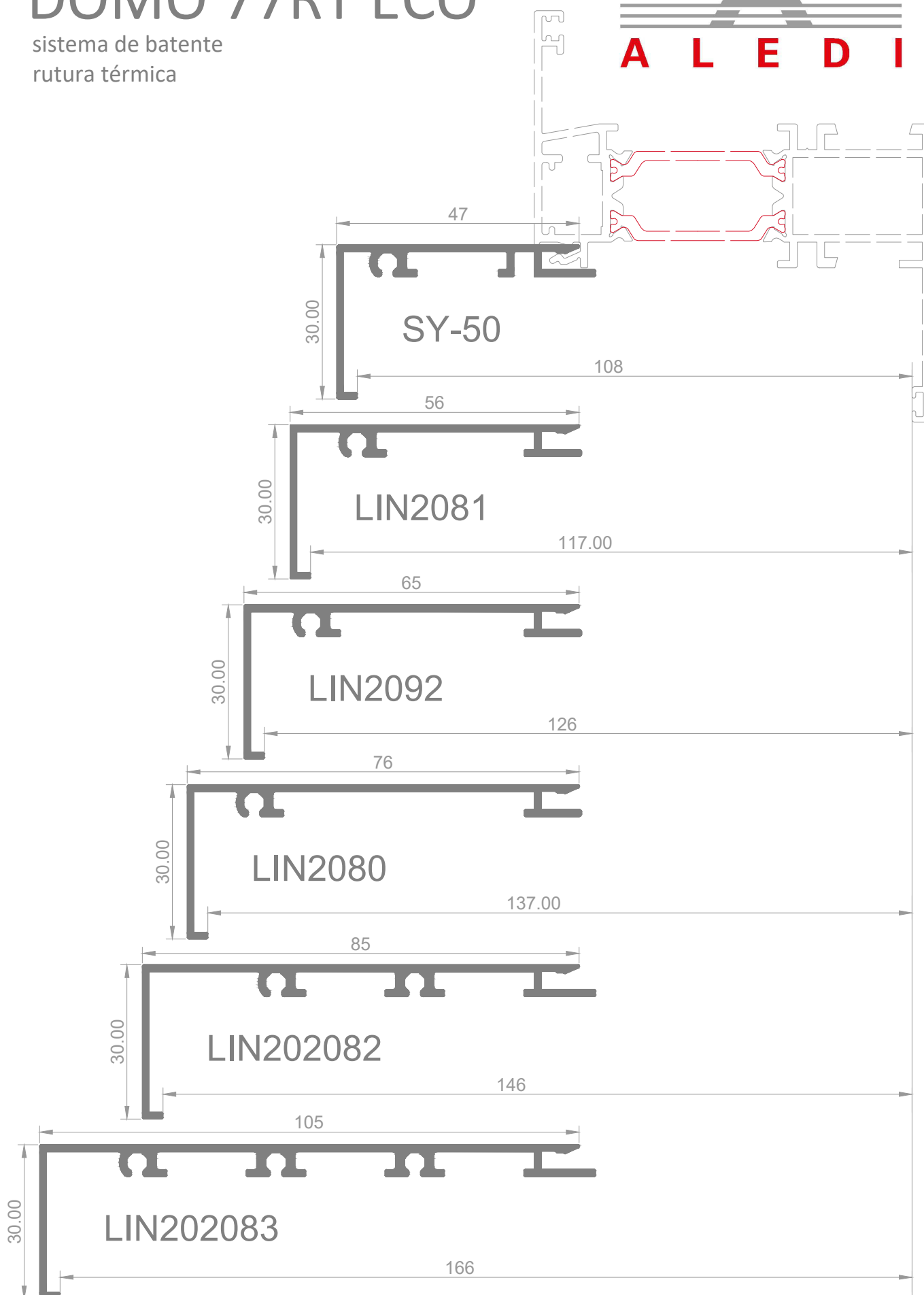
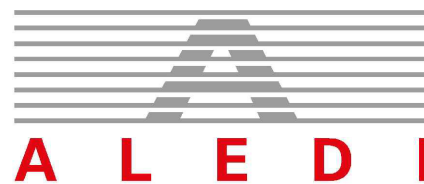
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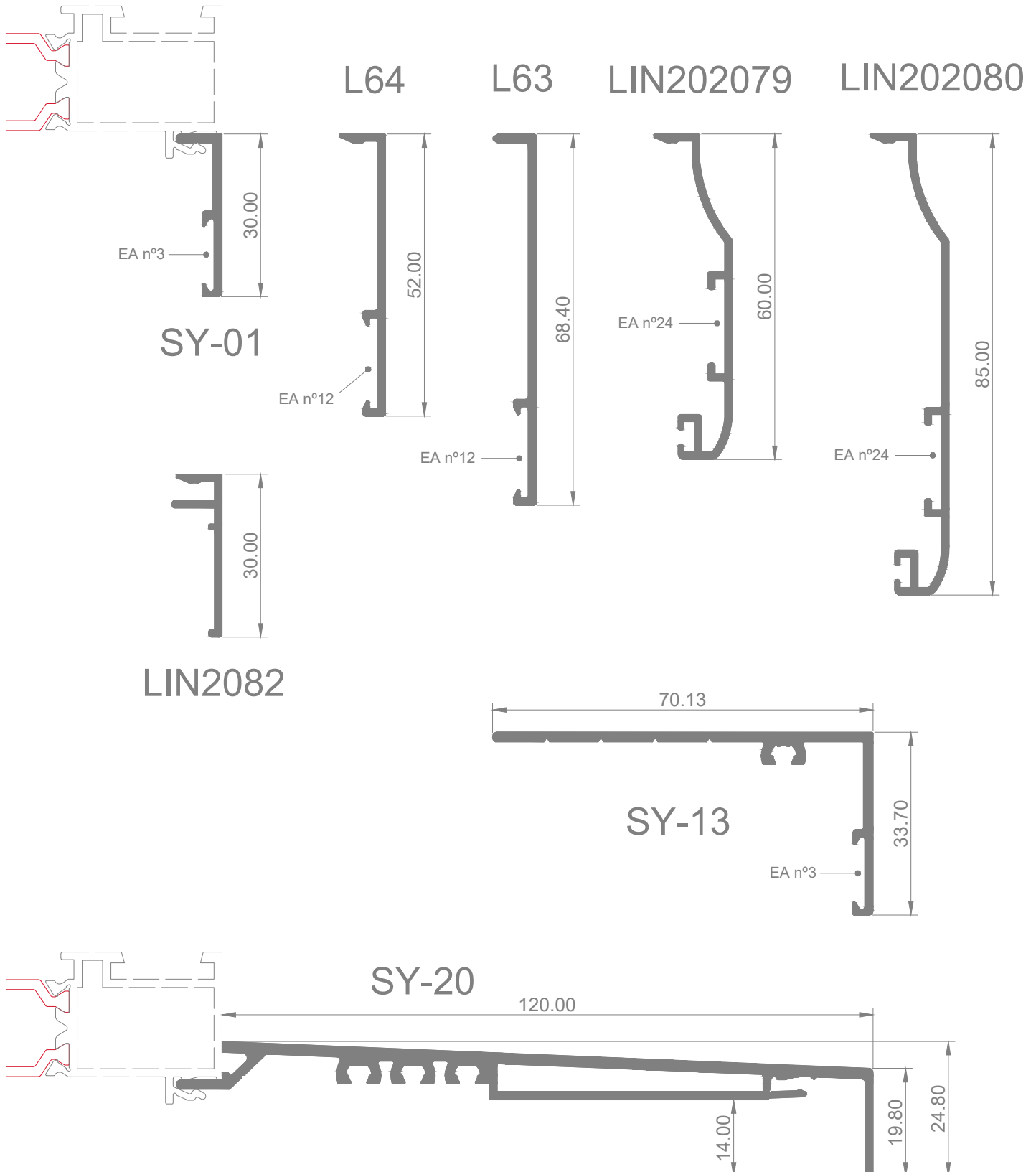




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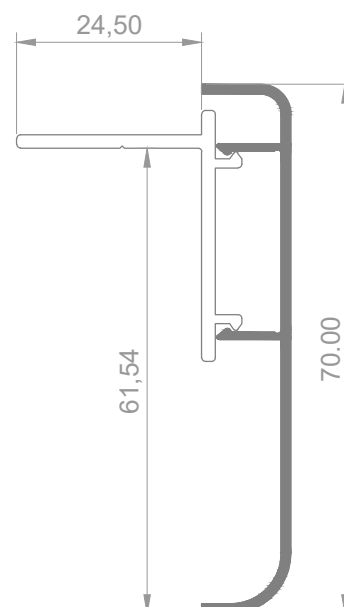
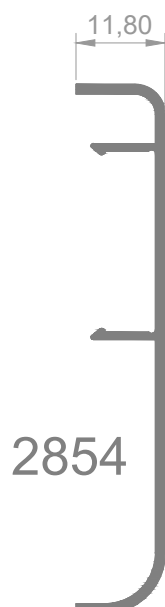
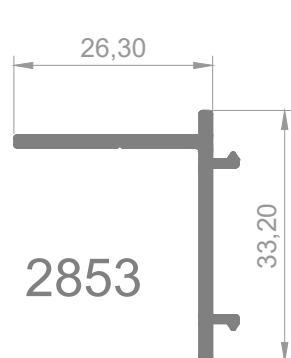
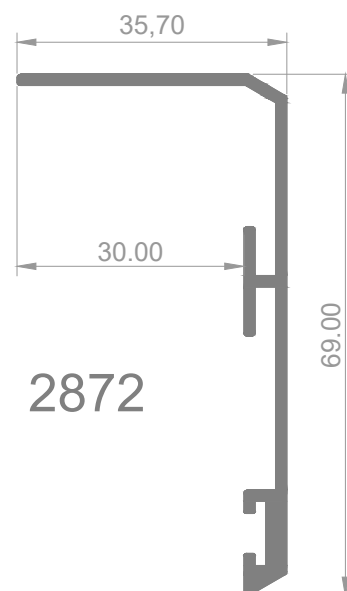
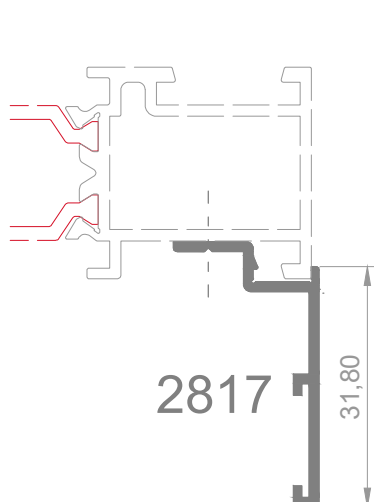
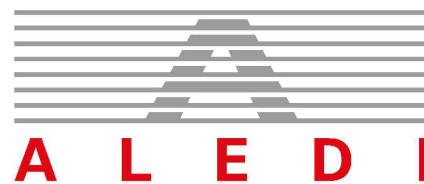
sistema de batente
rutura térmica

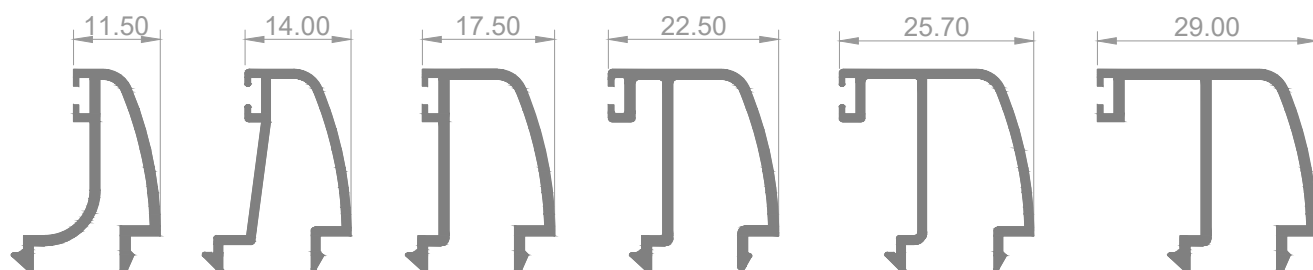




DOMO 77RT ECO

sistema de batente
rutura térmica





2801

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2803

2804

2824

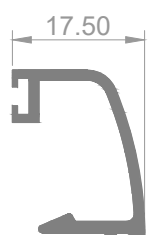
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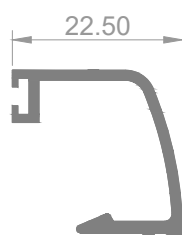
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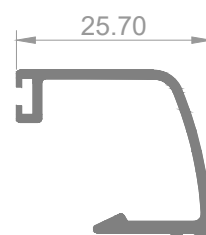
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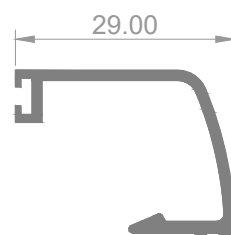
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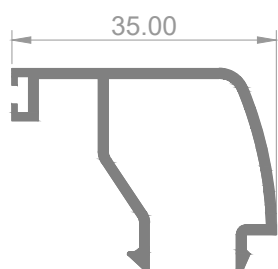
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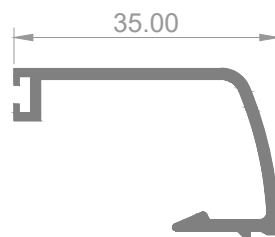
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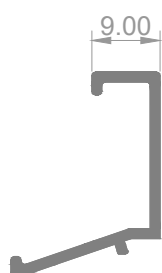
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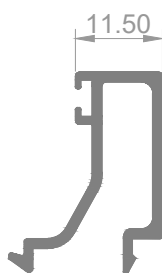
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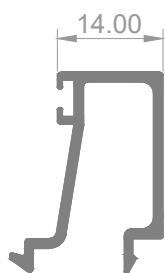
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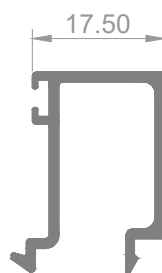
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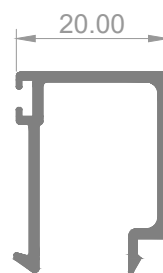
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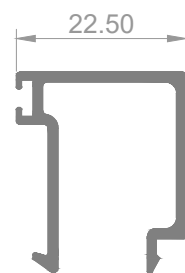
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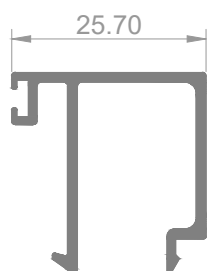
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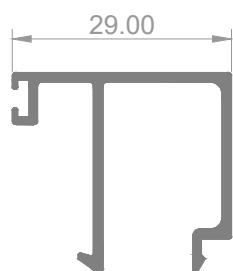
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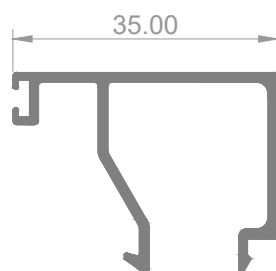
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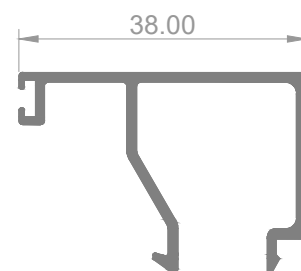
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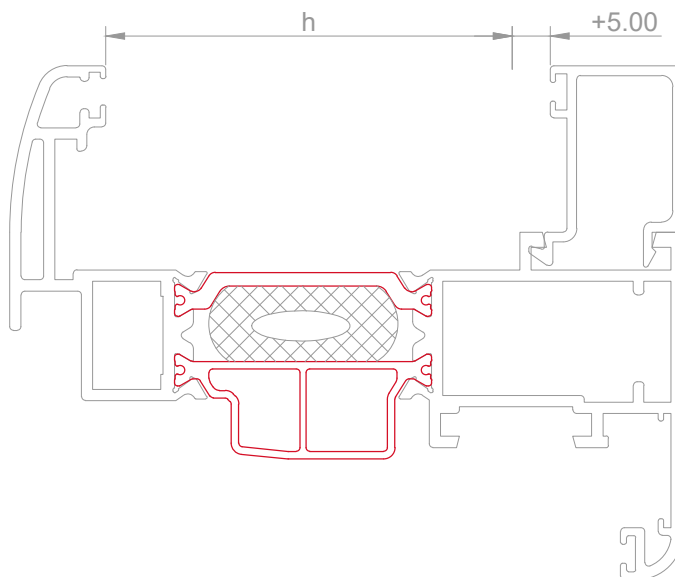
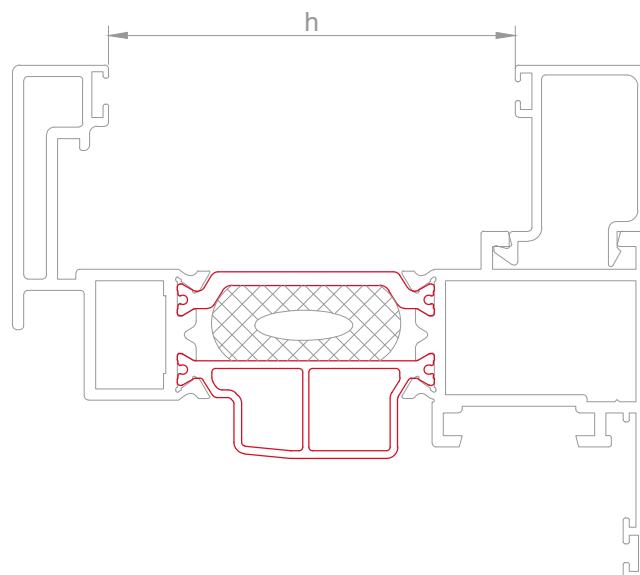
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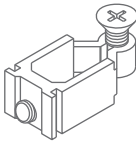
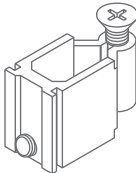
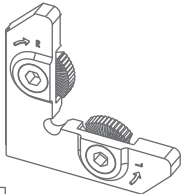
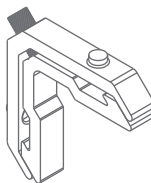
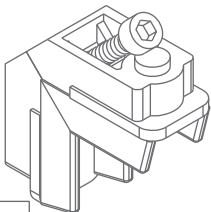
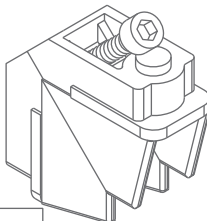
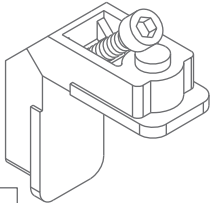
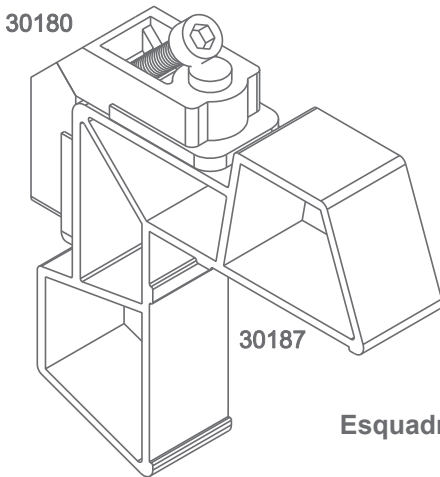
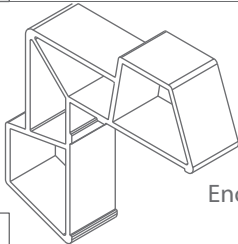
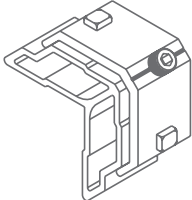
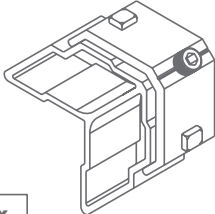
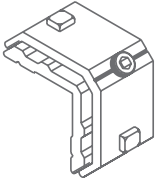
Abertura para vidro

	Bite	Abertura (h)
recto	2826 (9.0mm)	62 mm
curvo	2801 (11.5mm)	59 mm
recto	2806 (11.5mm)	59 mm
curvo	2802 (14mm)	57 mm
recto	2807 (14mm)	57 mm
curvo	2803 (17.5mm)	53 mm
recto	2808 (17.5mm)	53 mm
recto	2882 (20.0mm)	51 mm
curvo	2804 (22.5mm)	48 mm
recto	2809 (22.5mm)	48 mm
recto	2883 (25.7mm)	45 mm
curvo	2824 (25.7mm)	45 mm
curvo	2805 (29mm)	42 mm
recto	2810 (29mm)	42 mm
curvo	2813 (35mm)	36 mm
recto	2812 (35mm)	36 mm
recto	2827 (38mm)	33 mm



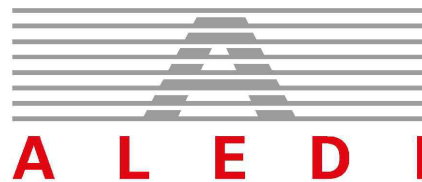
Bites de mola para bites curvos

Bites Curvos						
2801	2802	2803	2804	2824	2805	2813
2811	2821	2819	2820	2825	2822	2823
Bites Mola						

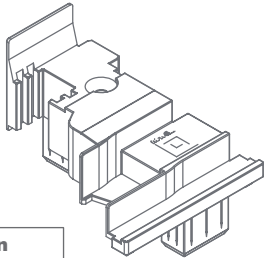
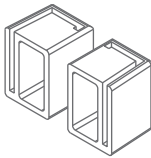
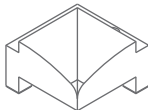
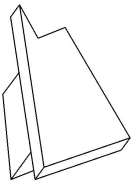
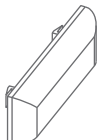
 Ref. 30630 União travessa de janela 14x18 un	 Ref. 30635 União travessa de porta 25x18 un
 Ref. 30184 Esquadro alinhamento com excêntricos 50x15x7 250 un / cx	 Ref. 30628 Esquadro de vértice 9x14 500un / bolsa
 Ref. 30170 Esquadro injetado 24x26 250 un / cx	 Ref. 30181 Esquadro injetado 24x39 150 un / cx
 Ref. 30180 Esquadro injetado 24x14 250 un / cx	 Ref. 30180 Esquadro injetado 24x14 Ref. 30187 Enchimento p/ esquadro 25x25 Esquadro 24x39
 Ref. 30187 Enchimento p/ esquadro 25x25 50 un / cx	
 Ref. 26-2626-C Esquadro de vértice 24x26 200 un / cx	 Ref. 26-2640-C Esquadro de vértice 24x39 144 un / cx
 Ref. 26-2614-C Esquadro de vértice 24x14 250 un / cx	

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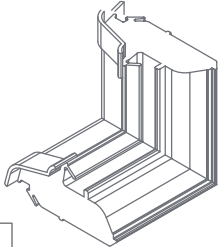
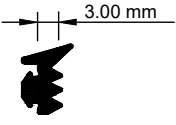
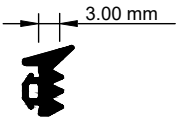
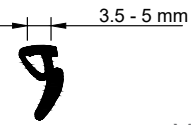
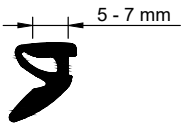
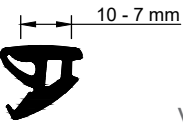
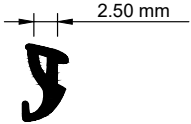
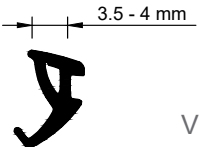
 Ref. 30200 Esquadro alinhamento 30x15x0.8 200un / bolsa	 Ref. Nº 3 Esquadro alinhamento 38x13 200un / bolsa
 Ref. Nº 12 Esquadro alinhamento 40x16 200un / bolsa	 Ref. Nº 24 Esquadro alinhamento 40x17 200un / bolsa
 Ref. Nº 20B Esquadro alinhamento 30x5 200un / bolsa	

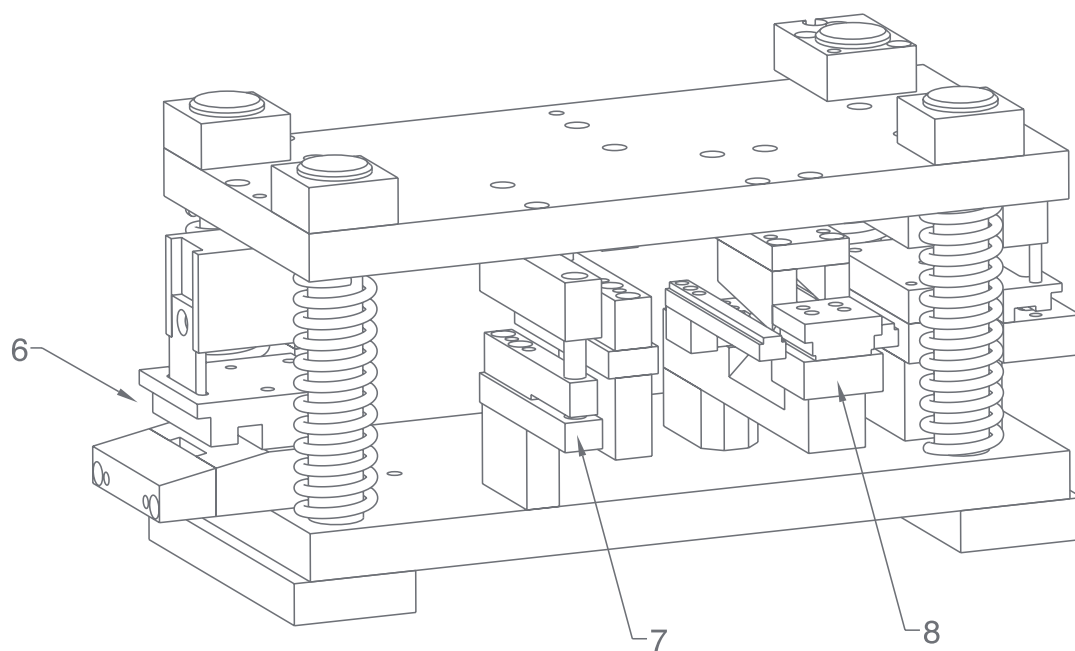
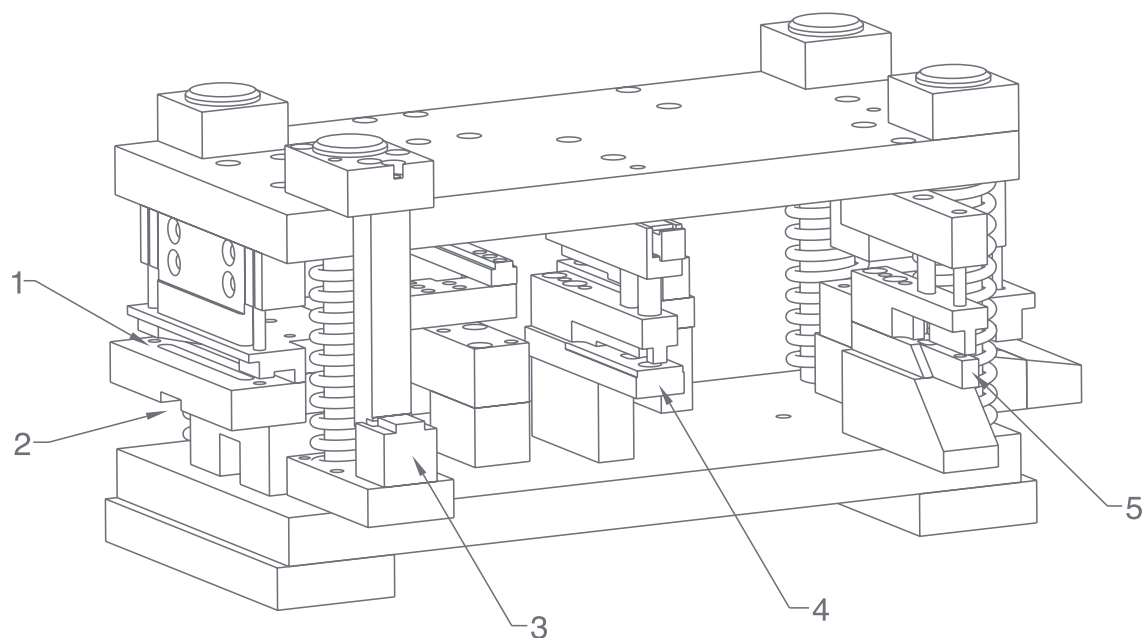
 Ref. 30442 Jogo Topo Inversor Un	 Ref. 30211 Jogo topo condensação Un
 Ref. 30645 Mola de bite Un	 Ref. 30311 bruto 30312 branco 30313 preto Canto p/ bite redondo Un
 Ref. DVS080 Topo L55813 Pingadeira remate inferior Un	 Ref. 30371 preto 30373 branco Goteira Un
 Ref. P1020-100-E1 Vedante RTA 60-90 ml	 Ref. 31065 Vedante de arrasto ml
 Ref. DVS081 Vedante L55813 Anti-derrapante remate inferior ml	 Ref. DVS079 Vedante L53843 Remate inferior de porta ml

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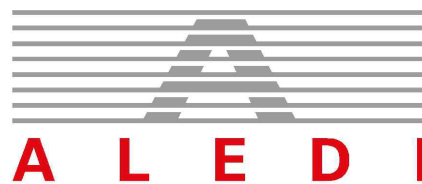


 Ref. 31048 Vedante central EPDM 40 ml / cx	 Ref. 31037 Ângulo vulcanizado EPDM Un
 Ref. P2067-100-E1 Vedante ext. vidro EPDM (ARO FIXO e T) 300 ml / cx	 Ref. 6073 Vedante ext. vidro EPDM (ARO FIXO e T) 300 ml / cx
OU	OU
 Ref. P2068-100-E1 Vedante ext. vidro EPDM (ARO MÓVEL) 300 ml / cx	 Ref. 31072 Vedante ext. vidro EPDM P735-148-E1 (ARO MÓVEL) 300 ml / cx
 Ref. 31041 Vedante batente ext. e int. coextrusão 300 ml / cx	 Ref. P926-100-E1 Vedante S90-46 ml
 Ref. 31073 Vedante int. vidro EPDM 300 ml / cx	 Ref. 31074 Vedante int. vidro EPDM 200 ml / cx
 Ref. 31075 Vedante int. vidro EPDM 150 ml / cx	 Ref. P757-100-E1 Vedante int. vidro EPDM 300 ml / cx
 Ref. P798-100-E1 Vedante int. vidro EPDM 200 ml / cx	

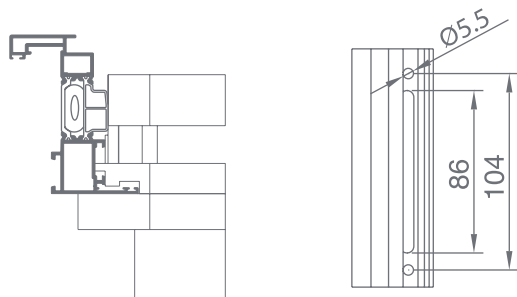


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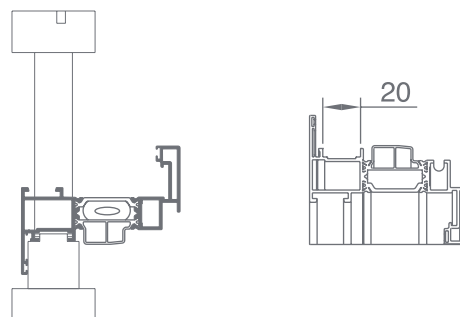
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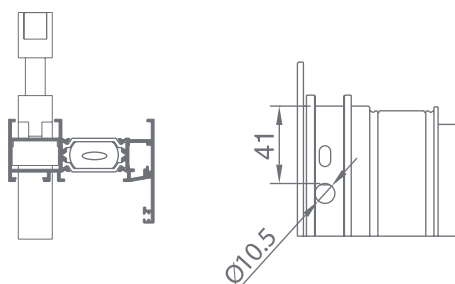
- 1 - MECANIZAÇÃO CREMONE
2 - MEC. BARRA DE CREMONE



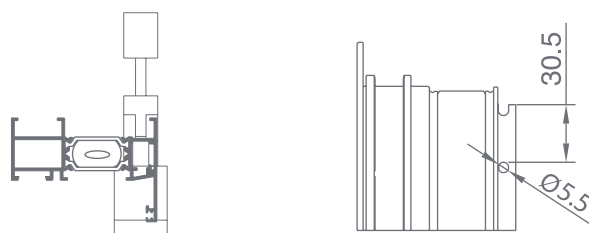
- 3 - MECANIZAÇÃO DENTE FERRAGEM



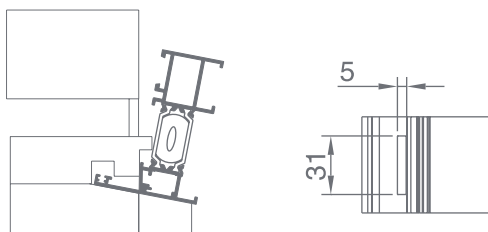
- 4 - MECANIZAÇÃO ESQUADRO PRINCIPAL



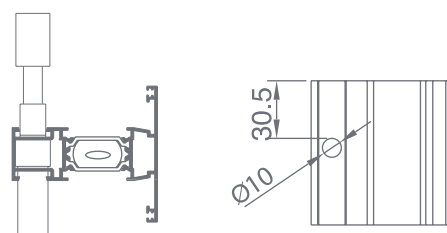
- 5 - MECANIZAÇÃO ESQUADRO SECUNDÁRIO



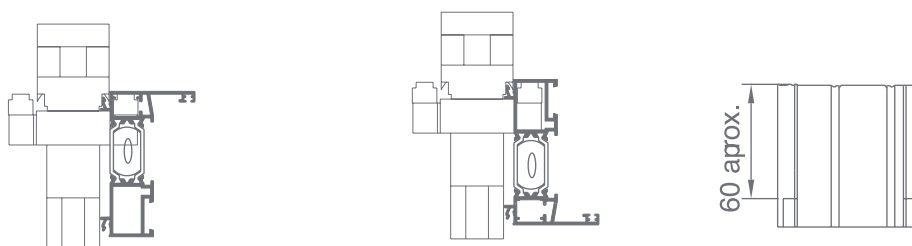
- 6 - MECANIZAÇÃO GOTEIRA



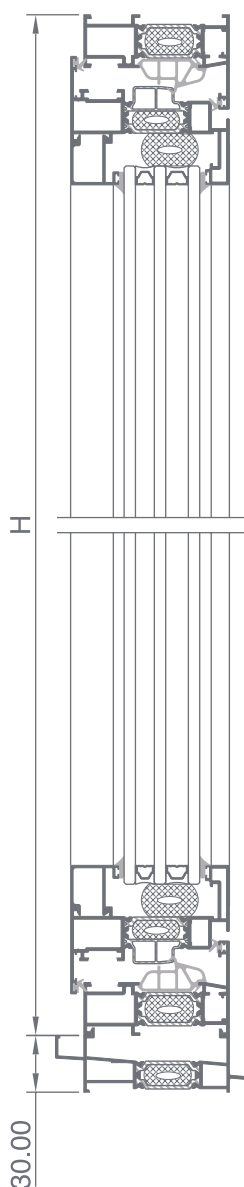
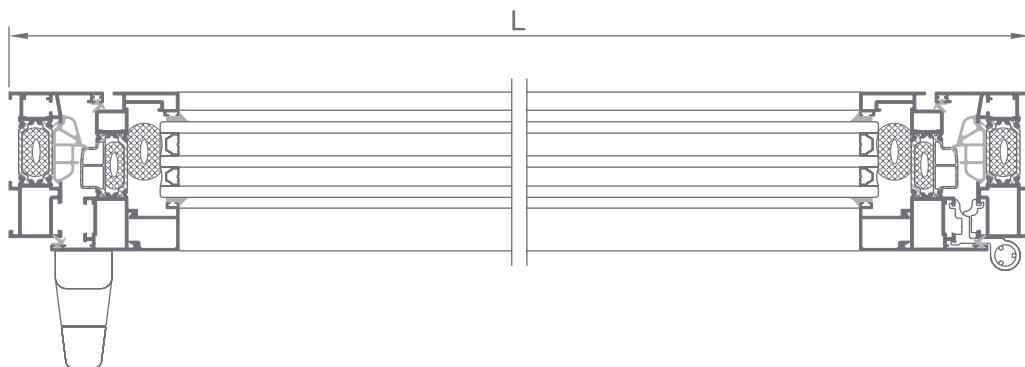
- 7 - MECANIZAÇÃO TRAVESSA P/ UNIÃO



- 8 - MECANIZAÇÃO PARA CORTE DO CLIP INTERIOR E EXTERIOR
(ATENÇÃO : SEMPRE ANTES DE MECANIZAR O ESQUADRO)



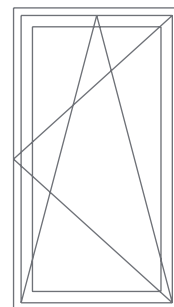
Janela de 1 folha de abertura Interior - aro 4521 e folha 4503



	Ref.	Descrição	Horizontal			Vertical		
			Corte	Qt.	Medida	Corte	Qt.	Medida
	4521	Aro de janela		2	L		2	H
	4503	Folha de janela		2	L - 44		2	H - 44
	4595	Condensação		1	L			
		Bites curvos		2	L - 136		2	H - 136
		Bites retos		2	L - 136		2	H - 180

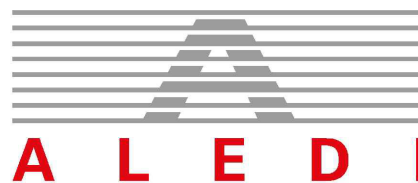
Ref.	Descrição	Horizontal		Vertical	
		Qt.	Medida	Qt.	Medida
31048	Vedante central	2	L	2	H
31041	Vedante batente (int. - ext.)	4	L	4	H
31037	Ângulo vulcanizado p/ ved.central	4			

Ref.	Descrição	Qt.
30180	Esquadro interior aro e folha	8
30628	Esquadro exterior aro e folha	8
30184	Esq. alinhamento exterior folha	4
30200	Esq. alinhamento interior folha	4
30211	Jogo topos condensação	1
30371	Goteira	L/500

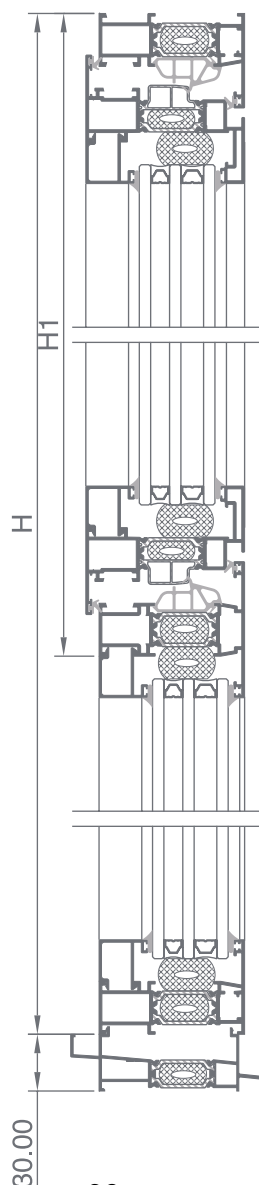
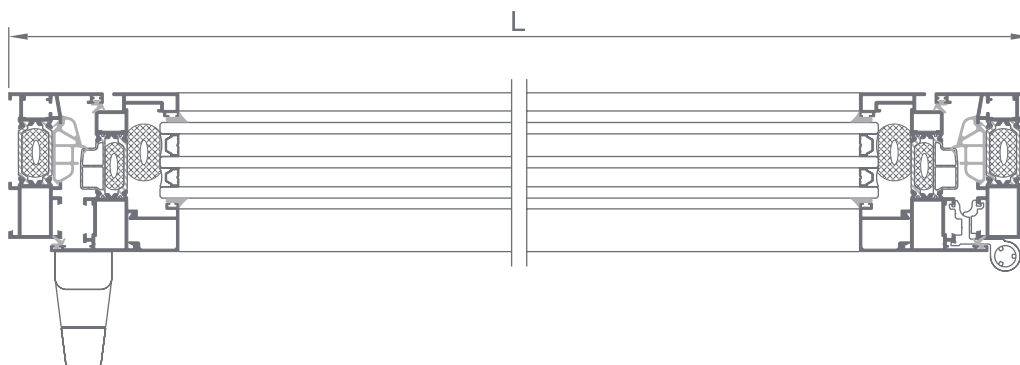


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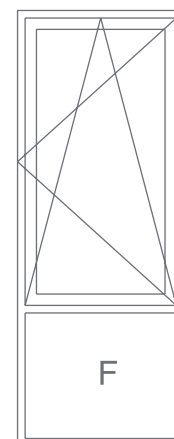
Janela de 1 folha de abertura Interior com fixo inferior - aro 4521 e folha 4503



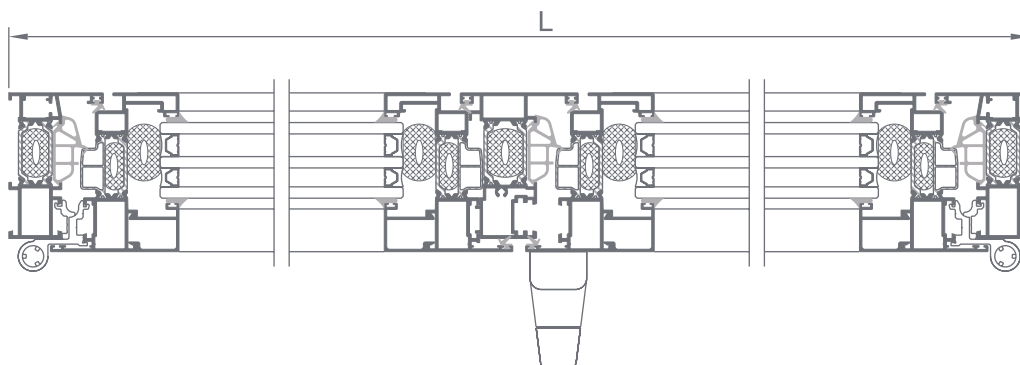
	Ref.	Descrição	Horizontal			Vertical		
			Corte	Qt.	Medida	Corte	Qt.	Medida
	4521	Aro de janela		2	L		2	H
	4503	Folha de janela		2	L - 44		2	H1 - 44
		Travessa		1	L - 46			
	4595	Condensação		1	L			
		Bites curvos		2	L - 136		2	H1 - 136
				2	L - 56		2	(H-H1) - 28
		Bites retos		2	L - 136		2	H1 - 180
				2	L - 56		2	(H-H1) - 72

Ref.	Descrição	Horizontal		Vertical	
		Qt.	Medida	Qt.	Medida
31048	Vedante central	2	L	2	H1
31041	Vedante batente (int. - ext.)	4	L	4	H1
31037	Ângulo vulcanizado p/ ved.central	4			

Ref.	Descrição	Qt.
30180	Esquadro interior aro e folha	8
30628	Esquadro exterior aro e folha	8
30184	Esq. alinhamento exterior folha	4
30200	Esq. alinhamento interior folha	4
30211	Jogo topos condensação	1
30371	Goteira	L/500
30630	União de travessa	2



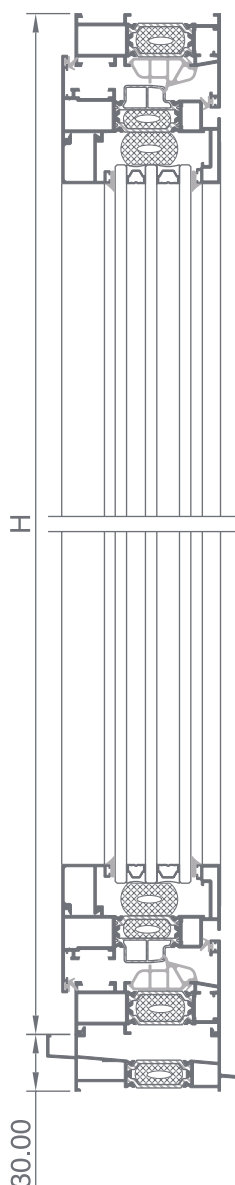
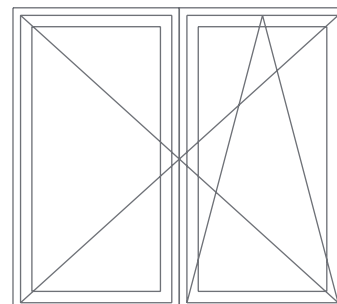
Janela de 2 folhas de abertura Interior - aro 4521 e folha 4503



	Ref.	Descrição	Horizontal			Vertical		
			Corte	Qt.	Medida	Corte	Qt.	Medida
	4521	Aro de janela		2	L		2	H
	4503	Folha de janela		4	L/2 - 25		4	H - 44
	4507	Inversor					1	H - 115
	4595	Condensação		1	L			
		Bites curvos		4	L/2 - 117		4	H - 136
		Bites retos		4	L/2 - 117		4	H - 180

Ref.	Descrição	Horizontal		Vertical	
		Qt.	Medida	Qt.	Medida
31048	Vedante central	2	L	3	H
31041	Vedante batente (int. - ext.)	4	L	8	H
31037	Ângulo vulcanizado p/ ved.central	4			

Ref.	Descrição	Qt.
30180	Esquadro interior aro e folha	12
30628	Esquadro exterior aro e folha	12
30184	Esq. alinhamento exterior folha	8
30200	Esq. alinhamento interior folha	8
30442	Jogo topo inversor	1
30211	Jogo topos condensação	1
30371	Goteira	L/500

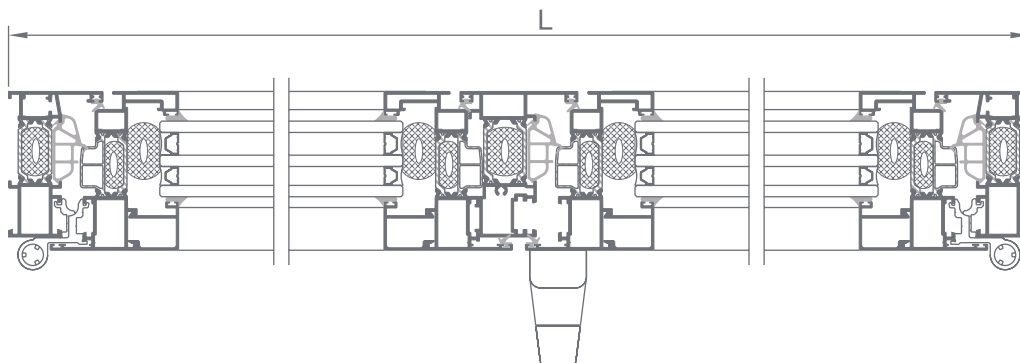


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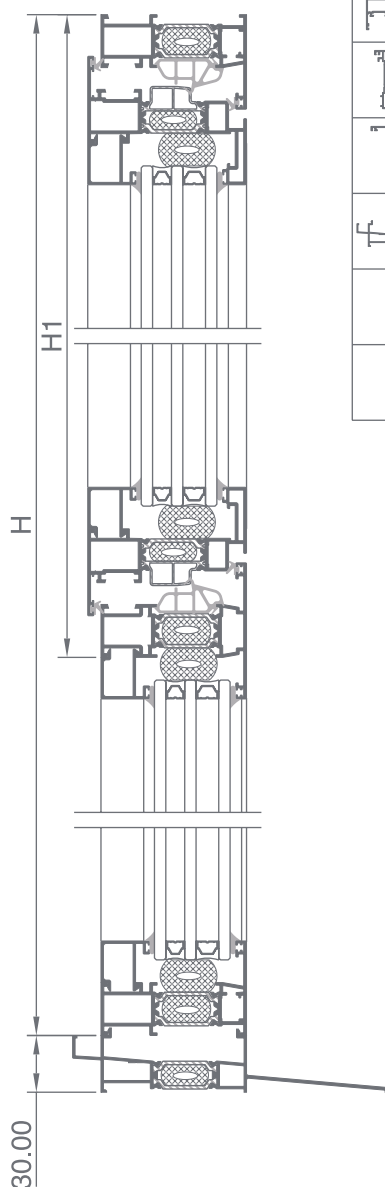
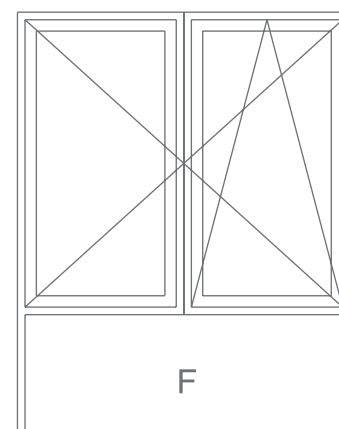
Janela de 2 folhas de abertura Interior com fixo inferior - aro 4521 e folha 4503



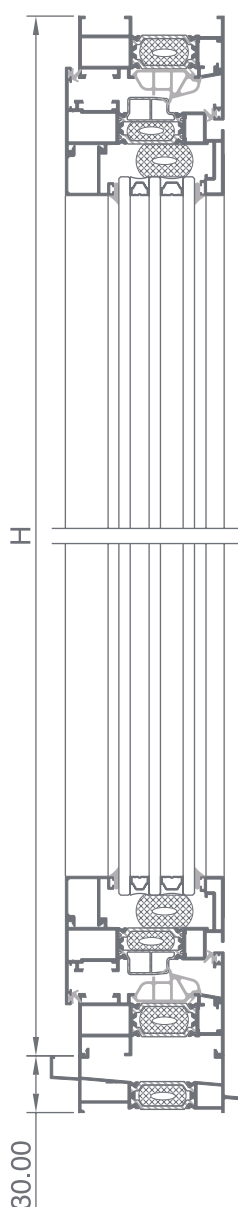
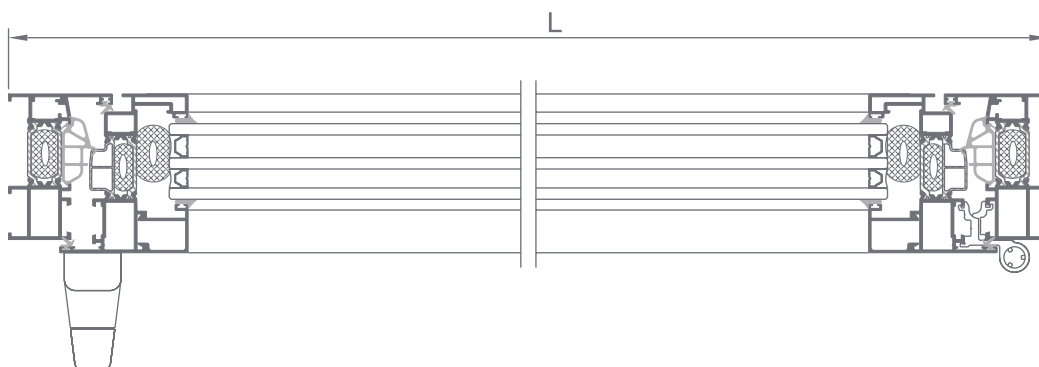
	Ref.	Descrição	Horizontal			Vertical		
			Corte	Qt.	Medida	Corte	Qt.	Medida
	4521	Aro de janela		2	L		2	H
	4503	Folha de janela		4	L/2 - 25		4	H1 - 44
	4507	Inversor					1	H1 - 115
	4510	Travessa		1	L - 46			
	4595	Condensação		1	L			
		Bites curvos		4	L/2 - 117		4	H1 - 136
				2	L - 56		2	(H-H1) - 28
		Bites retos		4	L/2 - 117		4	H1 - 180
				2	L - 56		2	(H-H1) - 72

Ref.	Descrição	Horizontal		Vertical	
		Qt.	Medida	Qt.	Medida
31048	Vedante central	2	L	3	H1
31041	Vedante batente (int. - ext.)	4	L	8	H1
31037	Ângulo vulcanizado p/ ved.central	4			

Ref.	Descrição	Qt.
30180	Esquadro interior aro e folha	12
30628	Esquadro exterior aro e folha	12
30184	Esq. alinhamento exterior folha	8
30200	Esq. alinhamento interior folha	8
30442	Jogo topo inversor	1
30211	Jogo topos condensação	1
30371	Goteira	L/500
30630	União de travessa	2



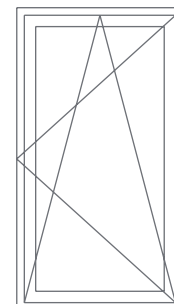
Janela de 1 folha de abertura Interior - aro 4501 e folha 4503



	Ref.	Descrição	Horizontal			Vertical		
			Corte	Qt.	Medida	Corte	Qt.	Medida
	4501	Aro janela patilha larga		2	L		2	H
	4503	Folha de janela		2	L - 54		2	H - 54
	4595	Condensação		1	L			
		Bites curvos		2	L - 146		2	H - 146
		Bites retos		2	L - 146		2	H - 190

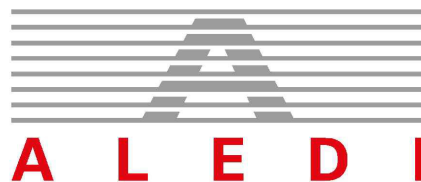
Ref.	Descrição	Horizontal		Vertical	
		Qt.	Medida	Qt.	Medida
31048	Vedante central	2	L	2	H
31041	Vedante batente (int. - ext.)	4	L	4	H
31037	Ângulo vulcanizado p/ ved.central	4			

Ref.	Descrição	Qt.
30180	Esquadro interior aro e folha	8
30628	Esquadro exterior aro e folha	8
30184	Esq. alinhamento exterior folha	4
30200	Esq. alinhamento interior folha	4
30211	Jogo topos condensação	1
30371	Goteira	L/500

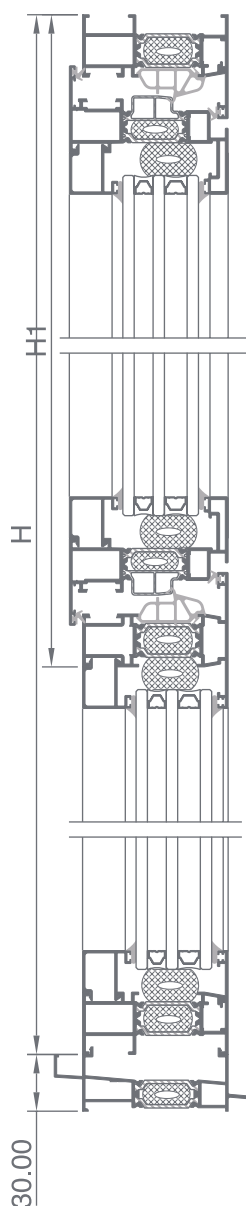
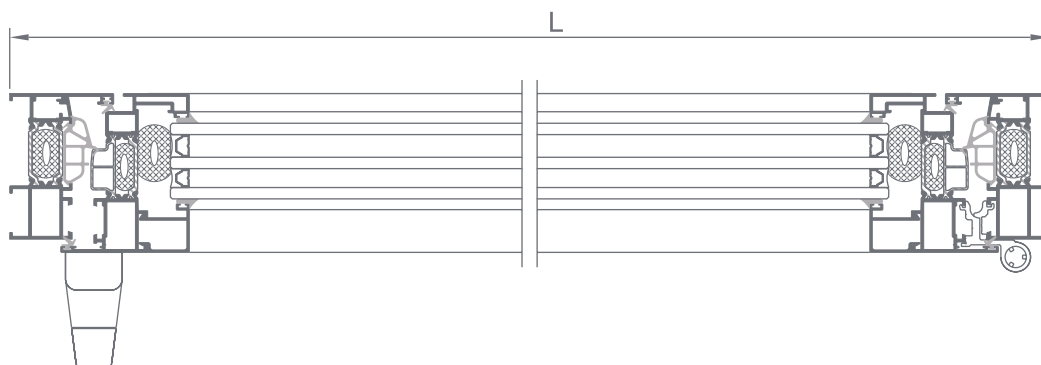


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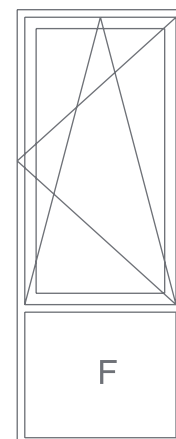
Janela de 1 folha de abertura Interior com fixo inferior - aro 4501 e folha 4503



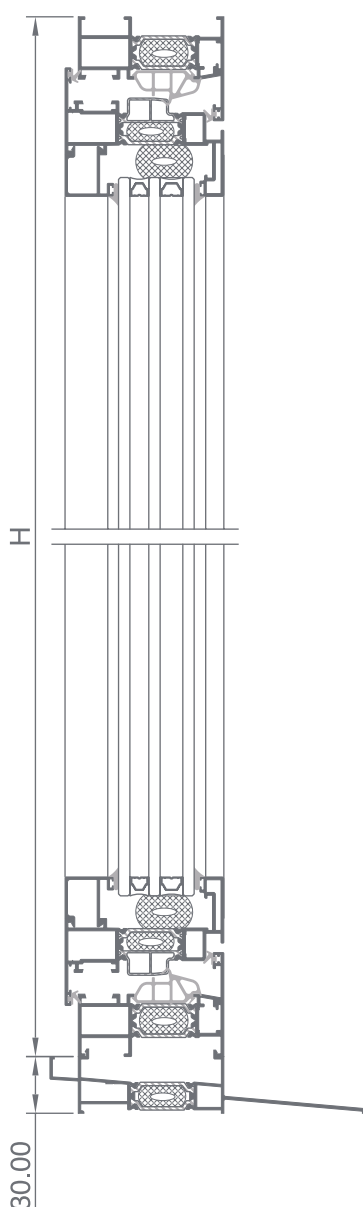
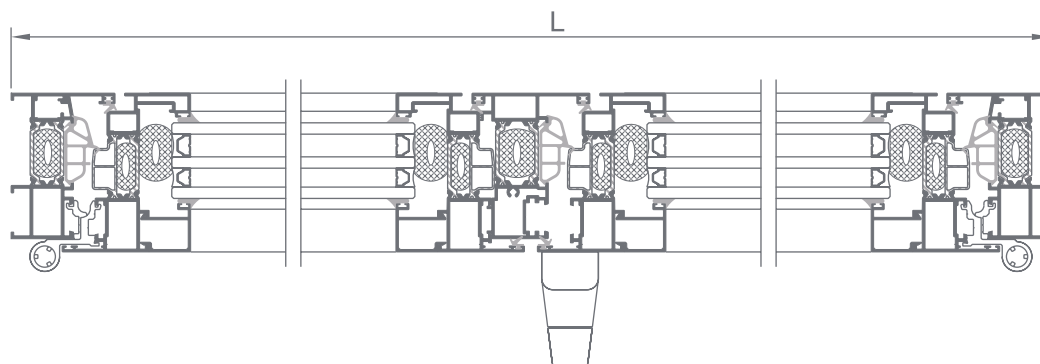
	Ref.	Descrição	Horizontal			Vertical		
			Corte	Qt.	Medida	Corte	Qt.	Medida
	4501	Aro janela patilha larga		2	L		2	H
	4503	Folha de janela		2	L - 54		2	H1 - 49
	4510	Travessa		1	L - 56			
	4595	Condensação		1	L			
		Bites curvos	 	2 2	L - 146 L - 66	 	2 2	H1 - 141 (H-H1) - 33
		Bites retos	 	2 2	L - 146 L - 66	 	2 2	H1 - 185 (H-H1) - 77

Ref.	Descrição	Horizontal		Vertical	
		Qt.	Medida	Qt.	Medida
31048	Vedante central	2	L	2	H1
31041	Vedante batente (int. - ext.)	4	L	4	H1
31037	Ângulo vulcanizado p/ ved.central	4			

Ref.	Descrição	Qt.
30180	Esquadro interior aro e folha	8
30628	Esquadro exterior aro e folha	8
30184	Esq. alinhamento exterior folha	4
30200	Esq. alinhamento interior folha	4
30211	Jogo topos condensação	1
30371	Goteira	L/500
30630	União de travessa	2



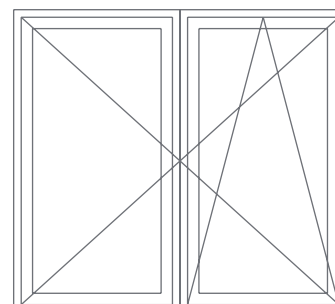
Janela de 2 folhas de abertura Interior - aro 4501 e folha 4503



	Ref.	Descrição	Horizontal			Vertical		
			Corte	Qt.	Medida	Corte	Qt.	Medida
	4501	Aro janela patilha larga		2	L		2	H
	4503	Folha de janela		4	L/2 - 30		4	H - 54
	4507	Inversor					1	H - 125
	4595	Condensação		1	L			
		Bites curvos		4	L/2 - 122		4	H - 146
		Bites retos		4	L/2 - 122		4	H - 190

Ref.	Descrição	Horizontal		Vertical	
		Qt.	Medida	Qt.	Medida
31048	Vedante central	2	L	3	H
31041	Vedante batente (int. - ext.)	4	L	8	H
31037	Ângulo vulcanizado p/ ved.central	4			

Ref.	Descrição	Qt.
30180	Esquadro interior aro e folha	12
30628	Esquadro exterior aro e folha	12
30184	Esq. alinhamento exterior folha	8
30200	Esq. alinhamento interior folha	8
30442	Jogo topo inversor	1
30211	Jogo topos condensação	1
30371	Goteira	L/500

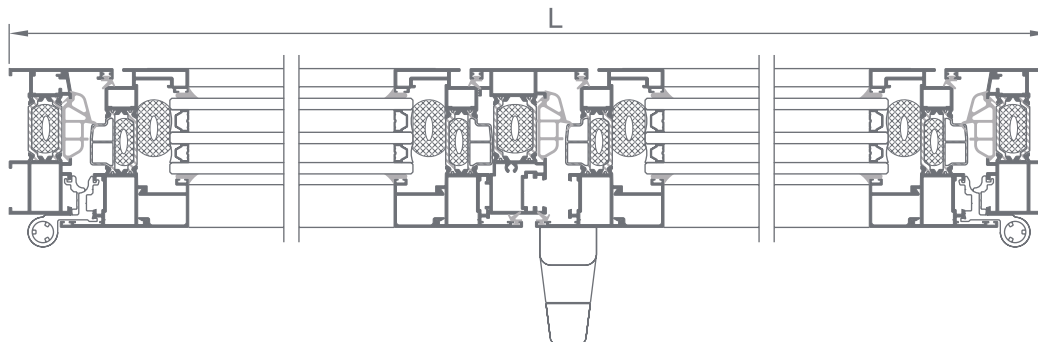


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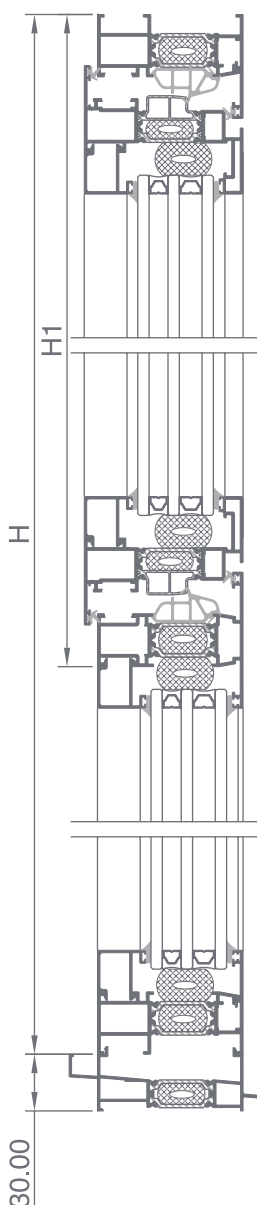
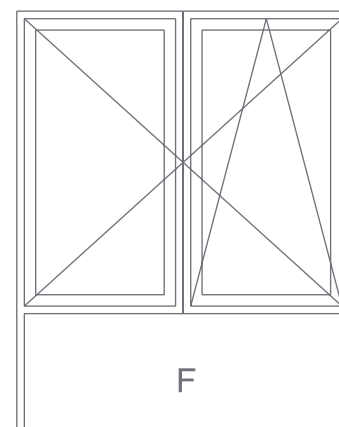
Janela de 2 folhas de abertura Interior com fixo inferior - aro 4501 e folha 4503



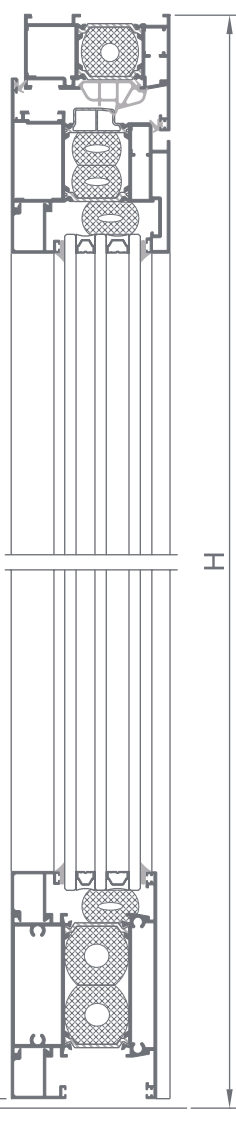
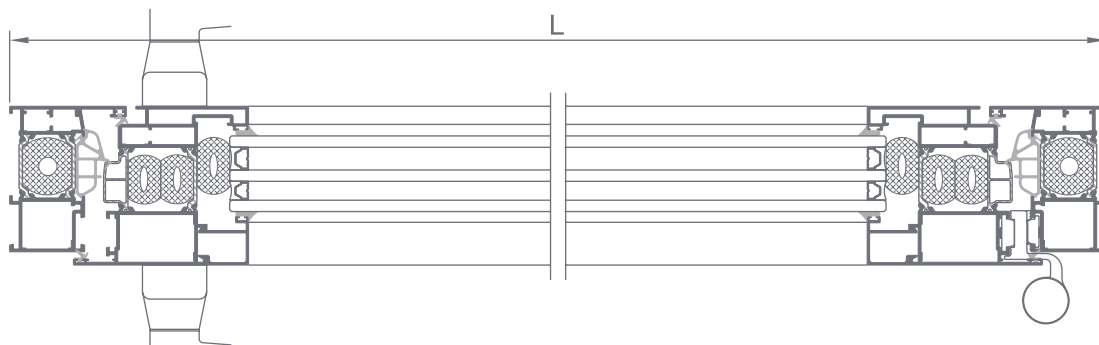
	Ref.	Descrição	Horizontal			Vertical		
			Corte	Qt.	Medida	Corte	Qt.	Medida
	4501	Aro janela patilha larga		2	L		2	H
	4503	Folha de janela		4	L/2 - 30		4	H1 - 49
	4507	Inversor					1	H1 - 120
	4510	Travessa		1	L - 56			
	4595	Condensação		1	L			
		Bites curvos	 	4 2	L/2 - 122 L - 66	 	4 2	H1 - 141 (H-H1) - 33
		Bites retos	 	4 2	L/2 - 122 L - 66	 	4 2	H1 - 185 (H-H1) - 77

Ref.	Descrição	Horizontal		Vertical	
		Qt.	Medida	Qt.	Medida
31048	Vedante central	2	L	3	H
31041	Vedante batente (int. - ext.)	4	L	8	H
31037	Ângulo vulcanizado p/ ved.central	4			

Ref.	Descrição	Qt.
30180	Esquadro interior aro e folha	12
30628	Esquadro exterior aro e folha	12
30184	Esq. alinhamento exterior folha	8
30200	Esq. alinhamento interior folha	8
30442	Jogo topo inversor	1
30211	Jogo topos condensação	1
30371	Goteira	L/500
30630	União de travessa	2



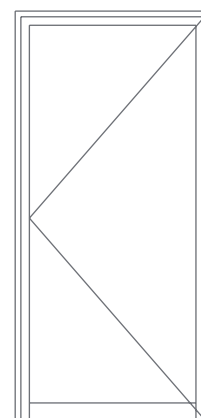
Porta de 1 folha de abertura Interior



	Ref.	Descrição	Horizontal			Vertical		
			Corte	Qt.	Medida	Corte	Qt.	Medida
	4504	Aro de porta		1	L		2	H + 50
	4506	Folha de porta		1	L - 67		2	H - 39
	4512	Almofada		1	L - 199			
		Bites curvos		2	L - 209		2	H - 207
		Bites retos		3	L - 209		2	H - 251

Ref.	Descrição	Horizontal		Vertical	
		Qt.	Medida	Qt.	Medida
31041	Vedante batente (int. - ext.)	2	L	4	H

Ref.	Descrição	Qt.
30170	Esquadro aro porta	2
30181	Esquadro folha porta	2
30628	Esq. exterior folha e aro	4
30184	Esq. alinhamento exterior folha	2
30200	Esq. alinhamento interior folha	2

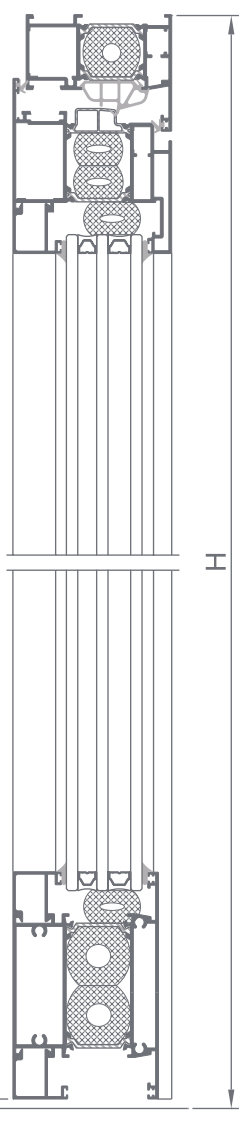
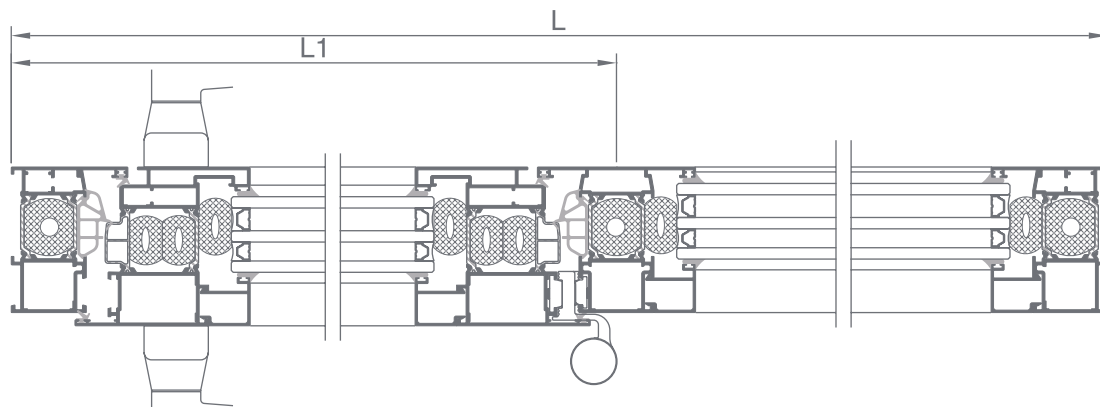


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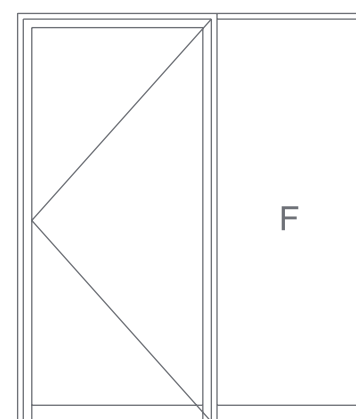
Porta de 1 folha de abertura Interior com fixo lateral



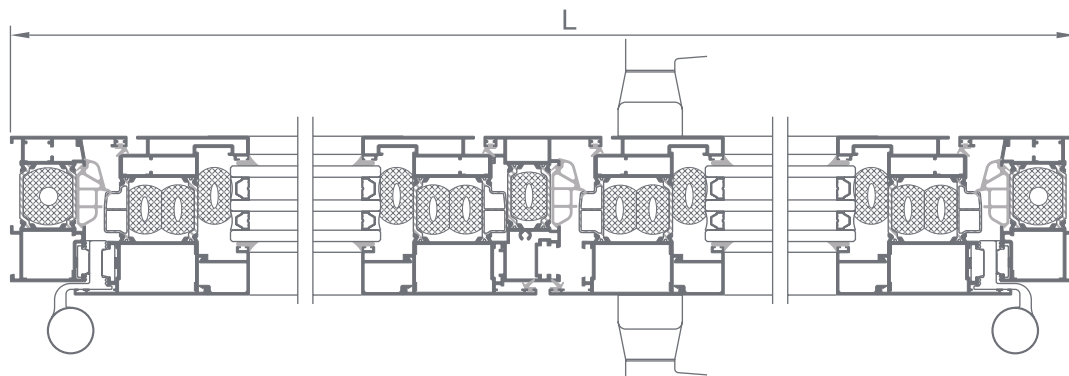
	Ref.	Descrição	Horizontal			Vertical		
			Corte	Qt.	Medida	Corte	Qt.	Medida
	4504	Aro de porta		1	L		2	H + 50
	4506	Folha de porta		1	L1 - 48		2	H - 39
	4512	Almofada		1 1	L1 - 179 (L-L1) - 50			
	4511	Travessa					1	H - 35
		Bites curvos		2 2	L1 - 189 (L-L1) - 60		2 2	H - 207 H - 138
		Bites retos		3 3	L1 - 189 (L-L1) - 60		2 2	H - 251 H - 182

Ref.	Descrição	Horizontal		Vertical	
		Qt.	Medida	Qt.	Medida
31041	Vedante batente (int. - ext.)	2	L1	4	H

Ref.	Descrição	Qt.
30170	Esquadro aro porta	2
30181	Esquadro folha porta	2
30628	Esq. exterior folha e aro	4
30184	Esq. alinhamento exterior folha	2
30200	Esq. alinhamento interior folha	2
30635	União de travessa	1



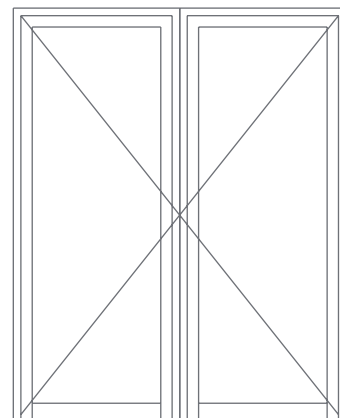
Porta de 2 folhas de abertura Interior



	Ref.	Descrição	Horizontal			Vertical		
			Corte	Qt.	Medida	Corte	Qt.	Medida
	4504	Aro de porta		1	L		2	H + 50
	4506	Folha de porta		2	L/2 - 37		4	H - 39
	4507	Inversor					1	H - 75
	4512	Almofada		2	L/2 - 168			
		Bites curvos		4	L/2 - 178		4	H - 207
		Bites retos		6	L/2 - 178		4	H - 251

Ref.	Descrição	Horizontal		Vertical	
		Qt.	Medida	Qt.	Medida
31041	Vedante batente (int. - ext.)	2	L	8	H

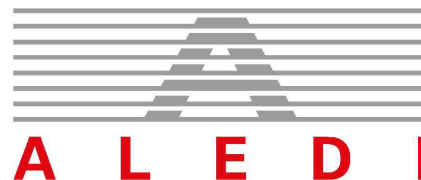
Ref.	Descrição	Qt.
30170	Esquadro aro porta	2
30181	Esquadro folha porta	4
30628	Esq. exterior folha e aro	6
30184	Esq. alinhamento exterior folha	4
30200	Esq. alinhamento interior folha	4
30442	Jogo topo inversor	1



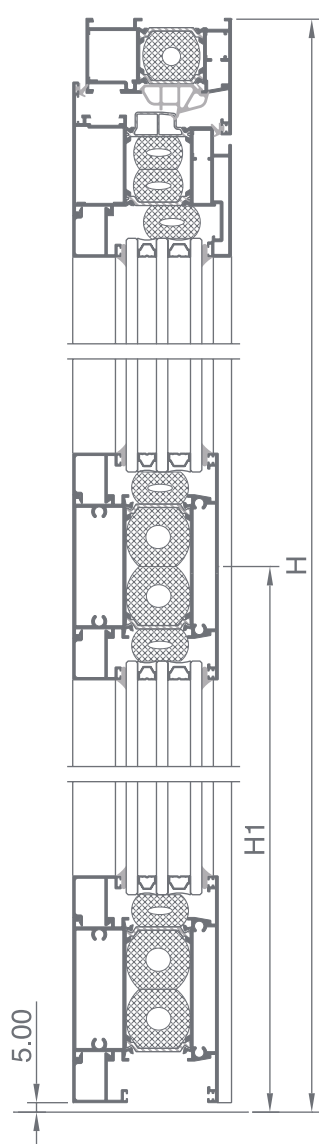
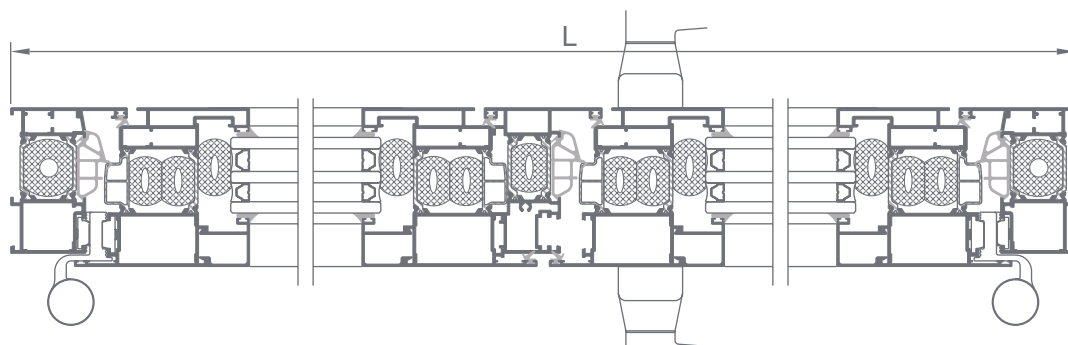
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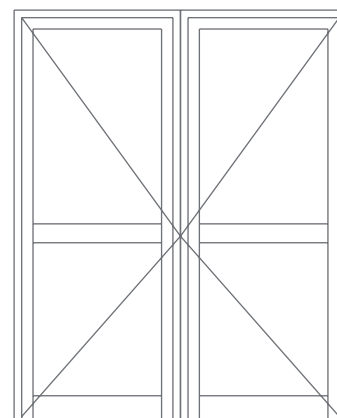
Porta de 2 folhas de abertura Interior com almofada inferior e intermédia



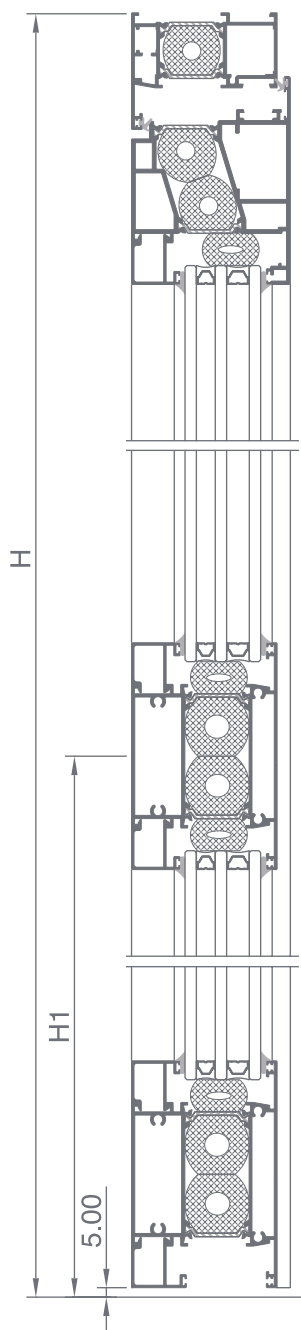
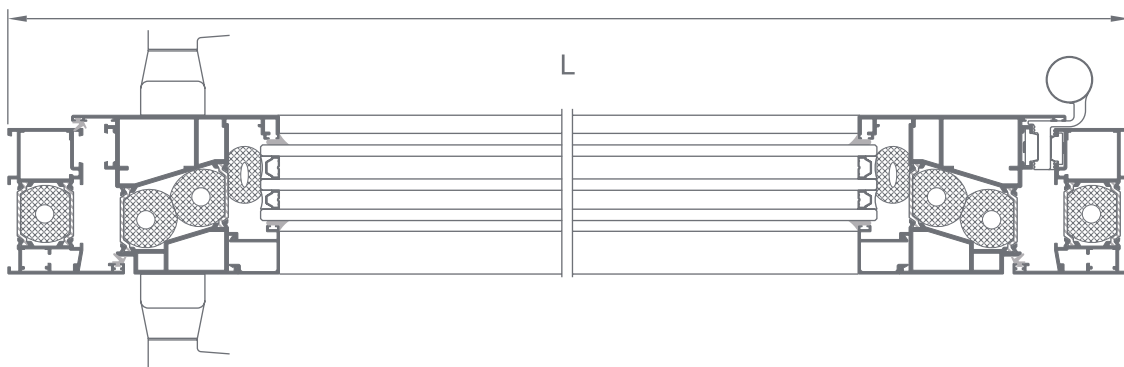
	Ref.	Descrição	Horizontal			Vertical		
			Corte	Qt.	Medida	Corte	Qt.	Medida
	4504	Aro de porta		1	L		2	H + 50
	4506	Folha de porta		2	L/2 - 37		4	H - 39
	4507	Inversor					1	H - 75
	4512	Almofada		4	L/2 - 168			
		Bites curvos		8	L/2 - 178		4 4	(H-H1) - 142 H1 - 141
		Bites retos		10	L/2 - 178		4 4	(H-H1) - 186 H1 - 185

Ref.	Descrição	Horizontal		Vertical	
		Qt.	Medida	Qt.	Medida
31041	Vedante batente (int. - ext.)	2	L	8	H

Ref.	Descrição	Qt.
30170	Esquadro aro porta	2
30181	Esquadro folha porta	4
30628	Esq. exterior folha e aro	6
30184	Esq. alinhamento exterior folha	4
30200	Esq. alinhamento interior folha	4
30442	Jogo topo inversor	1



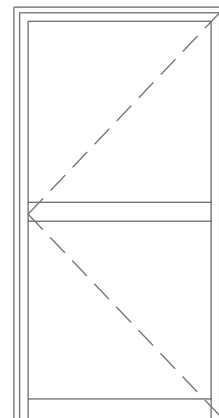
Porta de 1 folha de abertura exterior com almofada inferior e intermédia



	Ref.	Descrição	Horizontal			Vertical		
			Corte	Qt.	Medida	Corte	Qt.	Medida
	4504	Aro de porta		1	L		2	H + 50
	4529	Folha porta abert. exter.		1	L - 67		2	H - 39
	4512	Almofada		2	L - 233			
		Bites curvos		4	L - 243		2 2	H2 - 150 H1 - 131
		Bites retos		5	L - 243		2 2	H2 - 204 H1 - 185

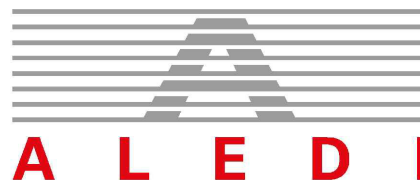
Ref.	Descrição	Horizontal		Vertical	
		Qt.	Medida	Qt.	Medida
31041	Vedante batente (int. - ext.)	2	L	4	H

Ref.	Descrição	Qt.
30170	Esquadro aro porta	2
30181	Esquadro folha porta	2
30628	Esq. exterior folha e aro	4
30184	Esq. alinhamento exterior folha	2
30200	Esq. alinhamento interior folha	2

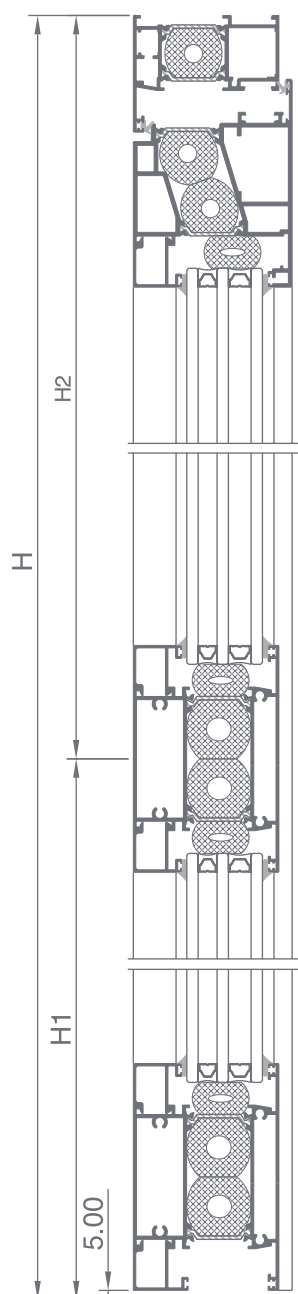
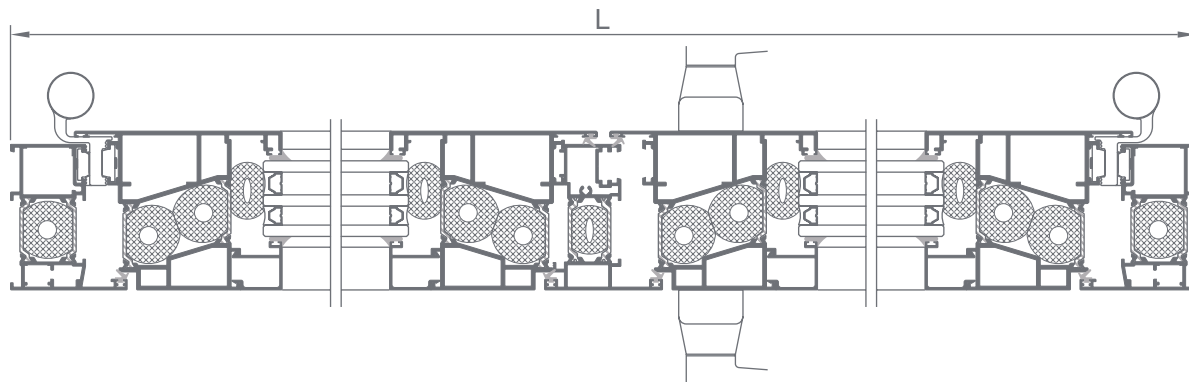


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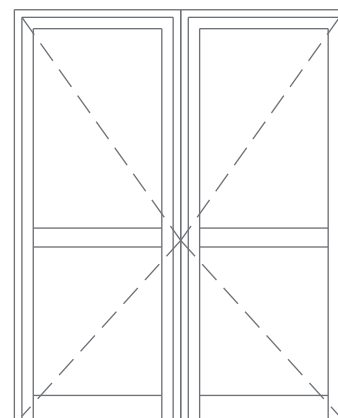
Porta de 2 folhas de abertura exterior com almofada inferior e intermédia



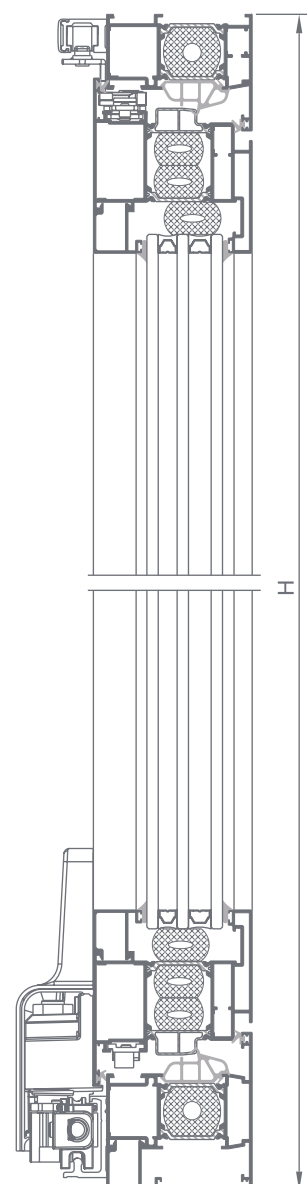
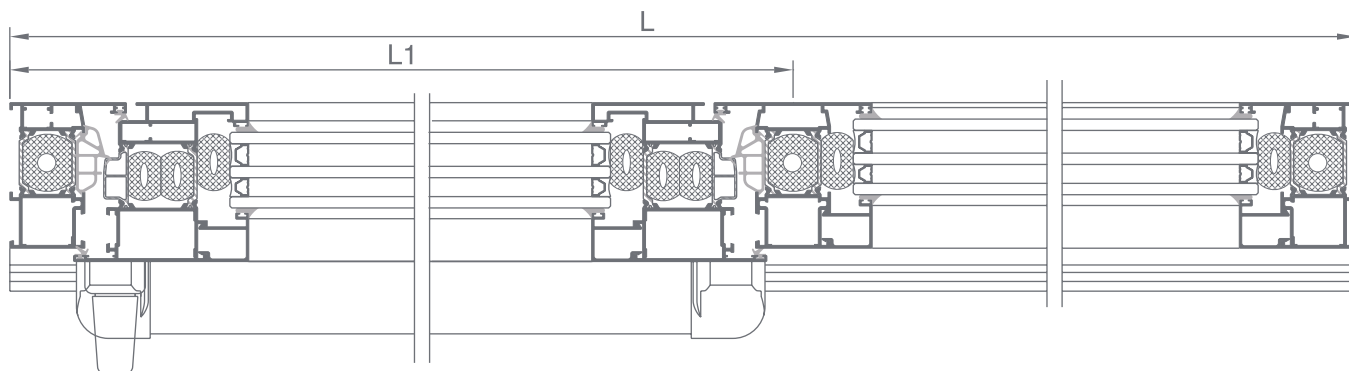
	Ref.	Descrição	Horizontal			Vertical		
			Corte	Qt.	Medida	Corte	Qt.	Medida
	4504	Aro de porta		1	L		2	H + 50
	4529	Folha porta abert. exter.		2	L/2 - 37		4	H - 39
	4507	Inversor					1	H - 75
	4512	Almofada		4	L/2 - 203			
		Bites curvos		8	L/2 - 213		4	H2 - 150
							4	H1 - 131
		Bites retos		10	L/2 - 213		4	H2 - 204
							4	H1 - 185

Ref.	Descrição	Horizontal		Vertical	
		Qt.	Medida	Qt.	Medida
31041	Vedante batente (int. - ext.)	2	L	8	H

Ref.	Descrição	Qt.
30170	Esquadro aro porta	2
30181	Esquadro folha porta	4
30628	Esq. exterior folha e aro	6
30184	Esq. alinhamento exterior folha	4
30200	Esq. alinhamento interior folha	4
30442	Jogo topo inversor	1



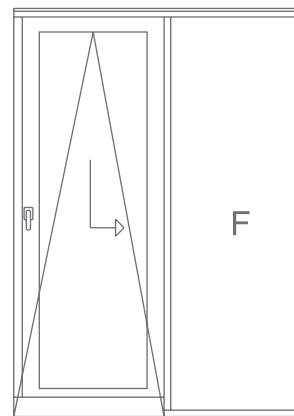
Porta Osciloparalela



	Ref.	Descrição	Horizontal			Vertical		
			Corte	Qt.	Medida	Corte	Qt.	Medida
	4504	Aro de porta		1	L		2	H
	4506	Folha recta porta		2	L1 - 48		2	H - 90
	4511	Travessa		1	L - 70		1	H - 92
		Bites curvos		2	L1 - 189		2	H - 231
				2	(L-L1) - 60		2	H - 102
		Bites retos		2	L1 - 189		2	H - 275
				2	(L-L1) - 60		2	H - 146
				1	L - 70			

Ref.	Descrição	Horizontal		Vertical	
		Qt.	Medida	Qt.	Medida
31048	Vedante central	2	L1	2	H
31041	Vedante batente (int. - ext.)	4	L1	4	H
31037	Ângulo vulcanizado p/ ved.central	4			

Ref.	Descrição	Qt.
30170	Esquadro aro porta	2
30181	Esquadro folha porta	4
30628	Esq. exterior folha e aro	6
30184	Esq. alinhamento exterior folha	4
30200	Esq. alinhamento interior folha	4
30635	União de travessa	4
30371	Goteira	L/500

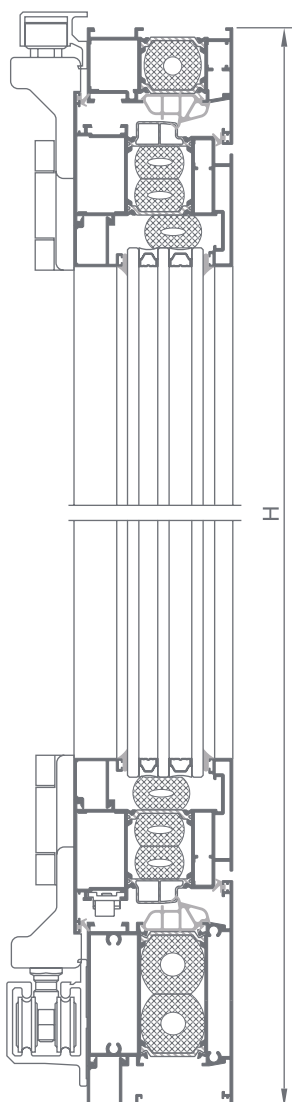
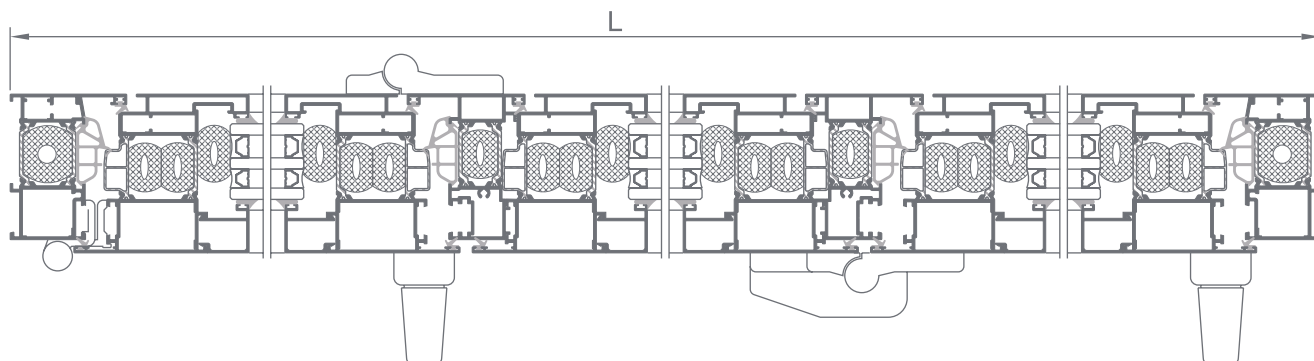


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Porta Harmónio



	Ref.	Descrição	Horizontal			Vertical		
			Corte	Qt.	Medida	Corte	Qt.	Medida
	4504	Aro de porta		1	L		2	H
	4506	Folha recta porta		6	Ver tabla		6	H - 126
	4507	Inversor recto					2	H - 197
	4512	Almofada		1	L - 70			
		Bites curvos		6	según hoja		6	H - 258
		Bites retos		6 1	según hoja L-70		6	H - 3 11

Ref.	Descrição	Horizontal		Vertical	
		Qt.	Medida	Qt.	Medida
31048	Vedante central	2	L	4	H
31041	Vedante batente (int. - ext.)	2	L	12	H
31037	Ângulo vulcanizado p/ ved.central	4			

Ref.	Descrição	Pract.
31170	Esquadro aro porta	2
30181	Esquadro folha porta	12
30628	Esq. exterior folha e aro	14
30184	Esq. alinhamento exterior folha	12
30200	Esq. alinhamento interior folha	12
30442	Jogo topo inversor	2
30371	Goteira	L/500

